

Drive System/Brake System

SPECIAL TOOLS

A number of special tools must be available to do the job of this car when working on the gear cover.

Description	part
1/2" Box Open End	9444-120
Power Gear End Removal Tool	9444-120
Open End Box Removal Tool	9444-120
Drive Removal Kit	9444-120
Internal Gear Driver	9444-120
Removal Gear Tool	9444-120

NOTE: Special tools are available from the Arctic Car Service Department.

GENERAL INFORMATION

All gear covers are tapered forward a cone back. This tag is marked with a production date code, response code, and a cone code.

A. A "W" or "5.0" on the lower right corner indicates a 5.0:1 gear set ratio (20.26 teeth).

B. A "T" or "5.1" on the lower right corner indicates a 5.1:1 gear set ratio (21.24 teeth).

C. A "5.2" on the lower right corner indicates a 5.2:1 gear set ratio (22.24 teeth).

The drive shaft universal bearings have been assembled with fixed rolling cones. Indicated. When assembling with these cones, start the cones carefully into the housing, then use the following target values.

Size	New Housing	Reassembled Housing
1/4" New 1/4" Housing	0.015-0.02	0.015-0.02
1/4" New 1/4" Housing	0.015-0.02	0.015-0.02
1/4" New 1/4" Housing	0.015-0.02	0.015-0.02

Specifications regarding the gear cover inspection, lubricant type, etc. can be found in the General Information section of this manual.

Ring Gear Torque	0.25-0.35 in-lb (0.027-0.039 N-m)
Ring Gear End Play	0.002-0.004 in (0.051-0.102 mm)

Front Drive Actuator

NOTE: The actuator is not a replaceable component. If it is defective, it must be replaced.

NOTE: The actuator will operate only when the ignition switch is in the ON position.

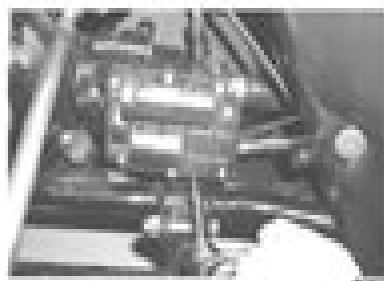
The front drive actuator is located on the left side of the front drive input housing. With the engine stopped and the ignition switch in the OFF position, a momentary "shaking" sound can be heard each time the front drive actuator switch is shifted. If no sound is heard, see Electrical System. If the actuator runs continuously or makes squealing or grinding sounds, the actuator must be replaced.

REMOVING

1. Remove the front lower brake pads; then disconnect the connector on the actuator harness.
2. Using a T-26 hex wrench, remove the mounting cap screw from the drive shaft side of the actuator.



3. Remove the mounting cap screw from below the actuator on the suspension side.



4. Loosen but do not remove the mounting cap screw at the front of the actuator; then slide the actuator to the rear enough to clear the shaft's mounting tab and the actuator shaft.



INSTALLING

1. Lubricate the O-ring on the actuator; then ensure that all mounting surfaces are clean and free of debris.
2. Align the actuator with the actuator shaft and slide it forward onto the shaft taking care to engage the cap screw in the slot of the front mounting tab.



3. While holding the actuator firmly forward, tighten the front cap screw to hold the actuator in place; then install but do not tighten the two mounting cap screws.



4. Loosen the front cap screw; then tighten the cap screw on the drive shaft side.



NOTE: It is important to tighten this cap screw while the others are loose to ensure proper seating of the actuator.

5. Tighten the mounting cap screws; then connect the electrical plug to the main harness.

6. Turn the ignition switch to the ON position and check the operation by shifting the actuator switch several times.

7. Secure the wiring harness to the frame with a nylon cable tie; then install the lower brake pad.

Front Differential

NOTE: To remove the rear gear cover, see Rear Gear Cover in this section.

REMOVING DIFFERENTIAL

1. Secure the ATV on a support stand to elevate the wheels.

WARNING

Make sure the ATV is safely supported on the support stand to avoid injury.

2. Remove the drive plug and slide the gear lubricant into a catch pan; then unscrew the plug and tighten to 42 in-lb.



3. Remove the front wheels.

NOTE: It is not necessary to remove the brake lines from the calipers for this procedure.

4. Remove the two brake calipers; then remove the front cap screws.



5. Remove the tie rod end cone pins and dislodge the pins.

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Lei Huang



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