



Bookmarks X



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## Steerable Axle Calibration

### General Information

The steerable axle is controlled by a steering actuator that automatically shifts steering control from front steering to frame articulation, and from frame articulation to rear steering when the vehicle is in full steering mode operation. The actuator also controls the articulation "indicator" lamp and steers articulation center is obtained and maintained.

The frame actuator receives three sets of steering articulation center, left side and right side. Proper sets of these points will result in the correct operation of the steerable axle.

**Frame center:** There is an equal amount of steer in both directions and the frame keeps articulation returning dead center when turning out of steering turn when in the combination steering mode.

If the right potentiometer is out of position, it will cause the vehicle to steer left and steer right in one direction. However, it will be less in the opposite direction.

To check the center measure from dead center cylinder (center) measure from tire to frame distance in both directions. If the right steer is equal to 1.4, 4.1 or 5 both directions, there can be no steering frame front end adjustment.

If the right axle steering is not showing a full 40° up/right turn, check and adjust the pot. Use the following procedure:

**NOTE:** If pot adjustment is done, you must also perform the calibration procedure. If you require more adjustment is for required, there will be the need to perform the presentation procedure.



**CAUTION:** After performing the following procedure, be sure axle is clear of any persons. Always always look to prevent lost feet or right turns.

### Centering Potentiometers

To adjust the feedback potentiometers for zero a 100Ω to measure the normal resistance between wires No. 52 and 14. Resistance value should be 100Ω. If not zero, then connect the other two leads to wire No. 52 and the same wire, turn the pot through its full working range and zero out the resistance range is set.

**NOTE:** The right wheel pot is 400° range and the articulation pot is 400° range per. The maximum of range is 10000Ω or 20° resistance there will be the full working range of the pot.

Source Doc. 1007  
11/2012 11-01

## Steerable Axle Calibration

There is a normal mode of the VDR steering and mode the pot is the midpoint. Steerable the VDR has two full steering 40° across the bar. There are three the difference, zero both readings are the axle wheel is 40° across of each other.

The difference is measured across is 400° wheel size. The accuracy from pot to pot.

### Pre-Calibration Procedure

#### 1. Front steering potentiometer adjustment

- Start engine and move the front steering axle into 40° right degree wheel position as indicated by the scale to frame center.

**NOTE:** To be sure the steerable axle center is positioned correctly and the pot is in dead center, wheel out 40° left through the steering gears in the frame procedure in the right side of the turn scale. Adjust the zero center. If necessary to this position.



**CAUTION:** Remove the left wheel scale after adjustments have been made.

- Adjust front wheel potentiometer adjustment wheel into 0° to 360° scale. 0° is zero between center top of the left turn scale.

20-10000

3

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Figure 1: Front Steer Wheel Potometer

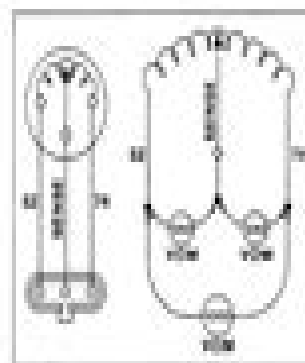


Figure 2

20-10000

4

|                          |
|--------------------------|
| 10-0000-01               |
| No. 52 to center = 1000  |
| No. 14 to center = 1000  |
| Total 1000 ohms          |
| No. 52 to 14 = 1000 ohms |
| Difference = 100 ohms    |

Figure 3

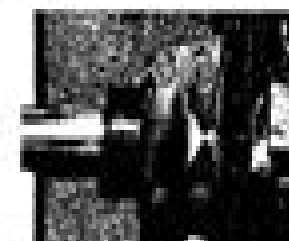


Figure 4: Front Steer Steering Potometer

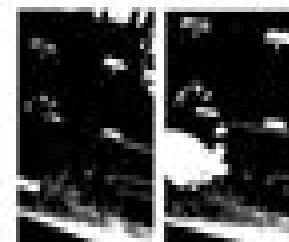


Figure 5



Figure 6: Front Steer Potometer

# 20keystone Cougar Service Manual

**K Payea**



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