

**ENGINE**

Model	BF15D	BF20D
Type	Water cooled 4-stroke, overhead valve, vertical twin	
Displacement	350 cm <sup>3</sup> (21.5 cu. in.)	
Bore x stroke	59 x 64 mm (2.3 x 2.5 in.)	
Rated horsepower	11.0 kW (15 PS) at 5,000 min <sup>-1</sup> (rpm)	14.7 kW (20 PS) at 5,500 min <sup>-1</sup> (rpm)
Maximum torque	25.2 N·m (2.6 kgf·m, 18.8 lbf·ft) at 3,500 min <sup>-1</sup> (rpm)	25.8 N·m (2.6 kgf·m, 18.8 lbf·ft) at 5,000 min <sup>-1</sup> (rpm)
Compression ratio	9.2: 1	
Fuel consumption	313 g (11.0 oz.)/kWh	337 g (11.9 oz.)/kWh
Cooling system	Forced water circulation by impeller pump with thermostat	
Ignition system	CDI	
Ignition timing	0° ± 2° B.T.D.C.	
Spark plug	CR5EH-9 (NGK), U16FER9 (DENSO)	
Carburetor	Horizontal butterfly valve type single carburetor	
Lubricating system	Forced lubrication by trochoid pump	
Oil capacity	1.0 ε (1.06 US qt, 0.88 Imp qt) at oil change 1.3 ε (1.37 US qt, 1.14 Imp qt) with oil filter replacement	
Recommended oil	SAE 10W-30, API Service classification SG/SH/SJ	
Starting system	SH, LH Type: Recoil starter SHS, SR, LHS, LR Type: Electric starter and recoil starter	
Stopping system	Ignition primary circuit ground	
Fuel used	Automotive unleaded gasoline (minimum 86 pump octane)	
Fuel tank capacity	Steel tank: 13 ε (3.43 US gal, 2.86 Imp gal) Plastic tank: 12 ε (3.17 US gal, 2.64 Imp gal)	
Fuel pump	Mechanical plunger type	
Exhaust system	Under water type	

**LOWER UNIT**

Model	BF15D, BF20D	
Clutch	Dog clutch (Forward-neutral-reverse)	
Gear ratio	0.48 (13/27)	
Reduction type	Spiral bevel gear	
Gear case oil capacity	0.285 ε (0.27 US qt, 0.23 Imp qt)	
Propeller	Number of blades	4
	Diameter	235 mm (9-1/4 in.)
	Pitch	203 mm (8.0 in.)
	Rotating direction	Clockwise (viewed from rear)

# Bf15 Service Manual

**United States. Bureau of Employment  
Security**



## **Bf15 Service Manual:**

**Operator's, aviation unit and aviation intermediate maintenance manual (including repair parts and special tools list) for tester, exhaust gas temperature, model BH112JB-53, (NSN 4920-00-372-4593).**,1990 *Volkswagen GTI Golf-Jetta Service Manual, 1985-1992* Robert Bentley, inc,1992 New information covers the 2 0 liter 16V engine ABS troubleshooting service CIS E Motronic fuel injection Digifant I fuel injection with On Board Diagnosis ECO Diesel full manual transaxle rebuilding procedures A special Fundamentals section has been added to the beginning of the manual to help the owner understand the basics of automotive systems repair procedures The most comprehensive Golf manual available Army Package Power Reactor APPR-1 ,1958 This manual covers the basic operating instructions to assist the operator in handling the Army Package Power Reactor This information is based on construction as of date material was compiled Motor Imported Car Repair Manual ,1987 User's Manual for the RUN WILD III Wildlife/habitat Relationships Data Storage and Retrieval System John F. Lehmkuhl,1984 *Benefit Series Service, Unemployment Insurance* United States. Bureau of Employment Security,1967 **Field Manual for Museums** United States. National Park Service,Ned J. Burns,1941 **Scientific and Technical Aerospace Reports** ,1980 **The United States Government Manual** ,1975 **The Nebraska Bird Review** ,1943 **Moody's International Manual** ,1992 Moody's Transportation Manual ,1991 Cruising World ,2003-10 **Manual of Classification of Patents** United States. Patent Office,1971 **New Hampshire Register, State Yearbook and Legislative Manual** ,1987 **Moody's Bank and Finance Manual** ,1951 **The Superseded List** United States. Superintendent of Documents. Library Programs Service,1992 *Engineering Data* Tennessee Valley Authority. Engineering and Construction Divisions,1955 Data Base Directory ,1994 **Moody's Manual of Investments, American and Foreign; Banks, Insurance Companies, Investment Trusts, Real Estate, Finance and Credit Companies** ,1951

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