

Operator's Manual



Figure 1-7
Do not carry passengers

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5. Do not tamper with safety devices. Keep them in good repair and properly adjusted. They were put on the machine for your protection.
6. When operating a machine equipped with any form of load indicating mechanism, overload warning system or any automatic safety device, remember that such devices cannot replace the skill and judgment of a good operator. For instance, such devices cannot correct for the effects of wind, warn that the device may be improperly adjusted, correct for side pulls on the attachment or for many conditions which could occur and create hazards. It requires all the skill, experience, judgment, and safety consciousness that a good operator can develop to attain safe operation. Many safety devices can assist the operator in performing his duties, but he should not rely on them to keep him out of trouble.

Signalmen And Bystanders

1. Don't allow the loaded bucket to pass over people or the cab of a dump truck. This will endanger their safety. Load the dump truck from the rear only. All unnecessary personnel should leave the immediate area when machine is operating.
2. Do not carry passengers! There is only one seat and it is for the operator. A fall from the machine can cause death or serious injury.
3. Always look before you back up, or better yet, post a signalman to guide you. If the machine is equipped with a back up alarm, make sure it is working properly. Use the horn as a signal. Use a code such as one beep — stop, two beeps — forward, and three beeps — backward. Make sure everyone on the job site knows the code.

Inspections And Adjustments

1. Inspect machine daily. Do not operate a damaged or poorly maintained machine. Pay particular atten-



Figure 1-8
Remove the keys from the ignition and post a sign to make others aware of repair activity.



Figure 1-9
Use signalman, back safety

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- tion to the hydraulic hoses. If a component is worn or damaged, replace it before operating.
2. When performing maintenance on the machine, do the following:
 - a. Park the machine on a firm level surface.
 - b. Lower the attachment to the ground.
 - c. Shutdown the engine and remove keys.
 - d. Reduce the hydraulic pressure to zero by releasing the air pressure on the hydraulic reservoir and working all control levers back and forth.
 - e. Hydraulic oil becomes hot during operation. In some cases it becomes hot enough to cause severe burns. Be careful not to let hydraulic oil come in contact with skin.
 - f. Block both tracks.
 - g. Disconnect battery cables and remove ignition key so machine can't be started. Post warning signs in cab so no one will try to start the engine. Never adjust, maintain or repair a machine while it is in operation.

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