



For your safety and to avoid Electrical Shock, read all safety notes and precautions detailed throughout your Operator's Manual.

METAL THICKNESS

WELD PROCESS	WIRE TYPE/ ELECTRODE TYPE	WIRE DIA./ ELECTRODE DIA. (in.)	24 ga .014 in C/O (C)	22 ga .018 in C/O (C)	20 ga .024 in C/O (C)	18 ga .030 in C/O (C)	16 ga .036 in C/O (C)	14 ga .045 in C/O (C)	12 ga .060 in C/O (C)	1/8" (16 ga) .125 in C/O (C)	3/16" .187 in C/O (C)	1/4" .250 in C/O (C)
DC+ 	Steel MIG SUPERARC® L-56® (DC+) 75% Ar / 25% CO ₂	0.025	C/3	C/3	D/4	E/5	F/6	G/7	I/9	-	-	-
		0.030 ⁽¹⁾	-	B/3	C/3	D/4	E/5	F/6	G/8	H/8	J/9 ^(1,2)	-
	Steel MIG SUPERARC® L-56® (DC+) 100% CO ₂	0.025	D/4	E/4	E/4.5	F/5	G/6	H/7	I/9	J/9 ^(1,2)	-	-
		0.030 ⁽¹⁾	-	-	D/3.5	D/5	E/5.5	F/6	G/7	H/8	J/9 ^(1,2)	-
DC- 	Steel Self Shielded NR®-311-MP (DC-) No Gas	0.030 ⁽¹⁾	-	-	-	B/2.5	B/3	D/4	E/5	G/6 ^(1,2)	H/6 ^(1,2)	J/7 ^(1,2)
		0.035	-	-	-	B/2	B/2	C/2	D/3	F/6	G/7 ^(1,2)	I/8 ^(1,2)
DC+ 	Aluminum ER4043 (DC+) 100% Argon	0.035	-	-	-	B/2	C/2.5	E/3	G/4.5	I/6	J/10	-
DC+ 	Steel E6011 / E6013 (DC+)	3/32	-	-	-	E	E	F	G	H	-	-
	Steel E7014 / E7018 (DC+)	3/32	-	-	-	-	G	G	H	I	J	-
DC- 	Steel & Stainless Steel (DC-) 100% Argon	1/16	B-C	B-C	B-D	C-D	D-E	E-F	-	-	-	-
		3/32	-	-	-	C-D	D-E	E-F	F-G	H-I	-	-

(1) Connect to 25 amp circuit. (2) Multiple Pass Required. (3) Use .035 groove in drive roll for .030 wire.

Refer to manual for Current and Voltage values.

Visit www.lincolnelectric.com for additional product information.

Mig Welding Pocket Guide

M Woodhall



Mig Welding Pocket Guide:

This book delves into Mig Welding Pocket Guide. Mig Welding Pocket Guide is a crucial topic that must be grasped by everyone, from students and scholars to the general public. This book will furnish comprehensive and in-depth insights into Mig Welding Pocket Guide, encompassing both the fundamentals and more intricate discussions.

1. The book is structured into several chapters, namely:

- Chapter 1: Introduction to Mig Welding Pocket Guide
- Chapter 2: Essential Elements of Mig Welding Pocket Guide
- Chapter 3: Mig Welding Pocket Guide in Everyday Life
- Chapter 4: Mig Welding Pocket Guide in Specific Contexts
- Chapter 5: Conclusion

2. In chapter 1, this book will provide an overview of Mig Welding Pocket Guide. This chapter will explore what Mig Welding Pocket Guide is, why Mig Welding Pocket Guide is vital, and how to effectively learn about Mig Welding Pocket Guide.
3. In chapter 2, this book will delve into the foundational concepts of Mig Welding Pocket Guide. This chapter will elucidate the essential principles that need to be understood to grasp Mig Welding Pocket Guide in its entirety.
4. In chapter 3, this book will examine the practical applications of Mig Welding Pocket Guide in daily life. The third chapter will showcase real-world examples of how Mig Welding Pocket Guide can be effectively utilized in everyday scenarios.
5. In chapter 4, this book will scrutinize the relevance of Mig Welding Pocket Guide in specific contexts. This chapter will explore how Mig Welding Pocket Guide is applied in specialized fields, such as education, business, and technology.
6. In chapter 5, the author will draw a conclusion about Mig Welding Pocket Guide. The final chapter will summarize the key points that have been discussed throughout the book.

This book is crafted in an easy-to-understand language and is complemented by engaging illustrations. It is highly recommended for anyone seeking to gain a comprehensive understanding of Mig Welding Pocket Guide.

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