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Get into the water pump housing.

4) Install a new key in the keyway on the drive shaft, and insert a new impeller.



5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.



LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

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Kalton C. Lahue



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Yamaha Outboard Shop Manual Kalton C. Lahue,1986 Bibliography of Nautical Books ,1998 **Yachting** ,1987-04 *Motorboating - ND* ,1987-01 Outboard Motor Service Manual Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above **Seloc's Yamaha Outboard** Joan Coles,Clarence W. Coles,1987 *Mergent International Manual* ,2009 **Moody's International Manual** ,2000 **Books in Print Supplement** ,2002 Library Journal ,1986 **Ducks Unlimited** ,1987 **The Cumulative Book Index** ,1996 A world list of books in the English language *Pennsylvania Game & Fish* ,1987 *Paperbound Books in Print* ,1991 **Subject Guide to Books in Print** ,1993 **Field and Stream** ,1986 **The Outboard Boater's Handbook: Advanced Seamanship and Practical Skills** David R. Getchell,David Getchell,1994 This comprehensive manual shows you how to go places and do things you never thought possible in a small outboard motorboat A well designed ruggedly built 17 footer for instance can fish offshore circumnavigate Lake Superior and crisscross the continent on inland waterways or on a trailer pulled by the family car Small outboards are among the most versatile boats ever developed and are far more able than you might expect Covered here are all the popular types and some exciting alternatives as well as methods that may change your entire boating outlook Aided by contributions from other experts veteran outboard skipper David R Getchell Sr offers a wealth of useful facts and special savvy that reveal for the first time in a single book the true potential of these democratic boats 20 feet and under Here are the means to understand what can be done and the way to do it safely including how to judge a boat s potential and capabilities based on design and construction how to rebuild an older boat how to handle a little boat in big seas surf or shallow water how to navigate how to read the weather how to head upriver or offshore how to trailer your boat how to manage and equip it for camp cruising on a nearby lake or for subarctic exploration and how to care for the boat and motor **Moody's Industrial Manual** ,1996 Covering New York American regional stock exchanges international companies **Whitaker's Books in Print** ,1998 **American Book Publishing Record** ,1992

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