

**SERVICE
MANUAL**

Number 10

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1986 Mercruiser Service Manual Pd

R Barnett



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web dimension maximum deviation from flatness less than 25 inches 1 50 of the dimension 25 inches to 75 inches 1 2 inch maximum over 75 inches 1 150 of the dimension 2 in lieu of the values specified in astm a6 the maximum deviation below the specified depth shall be as follows for depths up to and including 36 inches 1 8 inch

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web may 26 2016 scope 1 1 flatness is a significant quality characteristic of steel sheet products sheet flatness is affected by mill process factors plus the grade thickness and width of the material supplied it is the purpose of this practice to define the different flatness characteristics and to describe the method s most commonly used to measure

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web the tolerance over specified thickness in the area more than 3 inches in from the longitudinal edges of the plate at the mill produced width shall not exceed twice the tabular tolerance source asme sa480 specification for general requirements for flat rolled stainless and heat resisting steel plate sheet and strip tolerance over

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web astm a6 a6m covers mill requirements for structural steel including dimensional tolerances on the cross section of structural shapes the quality requirements and the type of mill conditioning permitted astm a500 and a53 have sim

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web table 3 tolerance over width and length for sheared edges nominal length l mm tolerances on the width lower upper l
4000 0 20 4000 l 6000 0 30 6000 l 8000 0 40 8000 l 10000 0 50 10000 l 15000 0 75 4 flatness flatness is measured as the
maximum deviation from a horizontal flat surface

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happens if a piece of steel comes out and it s not within the industry standard flatness tolerance well there are a few different
ways to flatten it out to get within tolerance

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web apr 27 2010 api 650 does refer to a6 for tolerances within a plate see section 7 5 2 the out of plumbness in one shell
course shall not exceed the permissible variations for flatness and waviness as specified in astm a 6m a 6 astm a 20m a 20 or
astm a 480m a 480 whichever is applicable that is pretty clear

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web difference the tolerance for all thicknesses and all sizes is 1 16 inch 0625 per 6 inches of width or fraction thereof
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web remarks1 the minus side tolerance on thickness shall be 0 25mm 2 thickness shall be measured at 9 53 to 19 05mm from the longitudinal edge 3 for thickness measured at any location other than that specified in note 2 the permissible maximum over tolerance shall be increased by 75

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web astm a6 generally limits the permitted variation in straight ness for a w shape used as beam to 1 8 number of feet of total length 10 for both camber and sweep thus for a 30 long beam the general permissible varia tion from straightness would be 3 8

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web astm a6 sets the acceptable variance for member length straightness camber sweep and cross sec tion properties cross section properties addressed are overall depth and width fl ange and web thickness and fl ange out of alignment see table 1

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