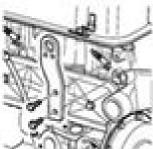
#### Lift Bracket





- 1. Floreign De Hit bracket boths
- 2. Engage the 19 houses.
- 2. Hotel the Wilcocket.
- Install the IIII bracket bolts. Tighton the IVI bracket bo (40 to 10).



Install water hous from thermostal housing to manifold (A).

- Install alternator with mounting bracket (A). Tighten screws (B) to 25-30 ft. Ib. (25-41 form). Remotal fast following the procedures based in the General Information section of this manual. Tighten the alternator screws. (C) to 26-30 ft. Ib. (25-41 form).
- Reconnect throttle cable to anchor block and actualing bracket. Secure with coffer pin.
- F. Connect bathey cables. Start engine and check for fuel leaks.

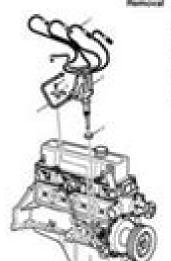
#### Spark Plug





- Clean the area around the spork plug and with core prevent did from arounting the cylinders when the spoments of
- 2. Using 5-8 in spark plug socket, remove spark plug.
- 5. Set the spark plug pay to 6:045 in (1.14 min).
- 4. Ironal the sport plags.
- Tighteen the sprack plages to 300 Noves (22) \$1.95.

#### Distributor



- Disconnect the secondary syntion wires (1) from the spark plugs and the syntion coli.
- Disconnect the primary ignition harness (it) from the ignition cot.
   Do not remove the wires from the distributor unless it is necessary.
- 3. Promove the distributor hold down bolt (f):

NOTE! Use special too! P.N. 888863 on 3,001, 8 and later engines to remove distributor hold down bot.

4. Remove the distributor (2) and gasher (3).

#### Rocker Arm Cover



- 5. Remove the racker are cover bolts.
- 2. Finnove the rocker arm cover
- 2. Florous the codest.

#### Installation.

- 1. Install a new rocker arm cover gasket.
- 2. Install the valve rocker arm opiver.
- Install the rocker are bolls. Tighten the rocker are a 4.5 New (40 to ex.

http://engine.od.ua

## Volvo Penta Workshop (Service / Repair) Manual

# **Volvo Penta Steering Systems Repair Manual S**

**L** Reisser

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