

Fig. 1-61



11. Pour the 1/2 cup into the water pump cavity. Then install the cover. Fill with first water. Tighten correctly.

Fig. 1-62



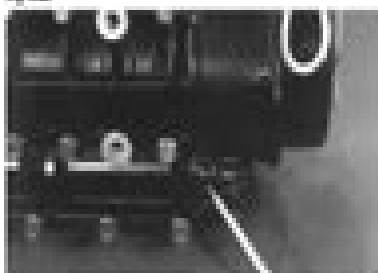
12. Fill the cooling system with antifreeze. Start and run the engine. Check the leaks and retighten the cooling system to make sure it has been properly filled.

Repairing Water Pump (800/1000 cc)

REMOVING AND DISASSEMBLING

NOTE: A bleed hole is located at the bottom of the water pump housing. If there is any sign of coolant leakage from the bleed hole, the water pump needs must be replaced. When servicing the water pump, use Water Pump Bearing and Seal Kit (215 0444-014).

Fig. 1-63



1. Remove the small starter belt impeller housing. Then remove the water pump cover.

Fig. 1-64



2. Force the crankshaft using a pressure wrench, then ensure the cap screw securing the impeller. Remove the impeller from the shaft.

Fig. 1-65



3. Slide the water section of the water pump from the shaft. Inspect both the case and front seals. If either appear in poor condition, replacement is necessary.

Fig. 1-66



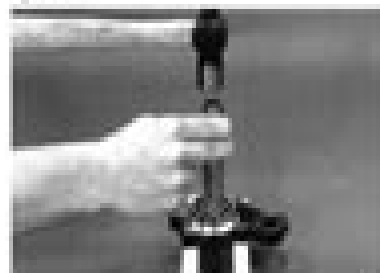
4. To remove seals, pull the case seal from the water section using the pulley.

Fig. 1-67



5. Using the seal driver, drive the front seal from the water section.

Fig. 1-68



ASSEMBLING AND INSTALLING

NOTE: Shown are the seals and O-rings required to rebuild the water pump. Clean the water section rear area and inspect the water section for any signs of wear or scoring in the impeller area.

Fig. 1-69



6. Using the seal driver, install the front mechanical seal. Drive the seal driver into the water section until it is firmly seated against its seal flange.

Fig. 1-70



7. Using the driver, install the rear seal. The spring side of the seal must face outward. The seal inner surface must be flush with the case.

Fig. 1-71



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S Ben Porath



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