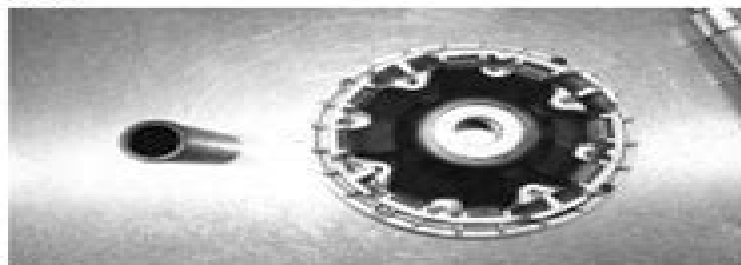




CP13A



CP13

4. Remove the V-belt.
5. Remove the nut securing the fixed driven assembly; then remove the assembly.



PE15B

6. Remove the fixed drive face from the drive clutch assembly.
7. Remove all cap screws securing the inner clutch cover. Note the location of the different-length cap screws for installing purposes. Five cap screws are located outside of the mating surface of the two clutch covers. Two are located below, and three located in front of the cover. Using a rubber mallet, carefully remove the cover. Account for two alignment pins in the locations shown. Remove the gasket.



HL-028

### CAUTION

Care must be taken when removing the cover so the cover gasket is not damaged.



HL-029A

■NOTE: For steps 8-13, refer to illustration HL-029A.

■NOTE: To aid in installing, it is recommended that the assemblies are kept together and IN ORDER.



HL-030

- |                         |  |
|-------------------------|--|
| A. Oil Pump Driven Gear | C. Clutch Shoe Assembly                |
| B. Oil Pump Drive Gear  | D. Fixed Drive Carrier Bearing Housing |

8. Using a hydraulic press, remove the clutch housing assembly from the clutch cover. Account for the right fixed drive spacer and an O-ring inside the fixed drive spacer.

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