

AMMONIA REFRIGERATION SYSTEM PIPE MARKING GUIDE

In compliance with the International Institute of Ammonia Refrigeration (IIAR) Standards Bulletin 11-42014 *Revision*

Label Elements



Ammonia pipe marking labels contain 5 important components: Abbreviations, Physical State, Marker Body, Pressure Level, and Flow Direction.

1 ABBREVIATIONS

- Abbreviations for Ammonia Systems Components
- Printed in black on orange

BD =	Booster Discharge
CD =	Condenser
DC =	Direct Condensor
ES =	Economizer Suction
HGD =	Hot Gas Defrost
HPL =	High Pressure Liquid
HSD =	High Stage Discharge
HSS =	High Stage Suction
HTRL =	High Temp Recirculated Liquid
HTRS =	High Temp Recirculated Suction
LIC =	Liquid Injection Cooling
LSS =	Low Stage Suction
LTRL =	Low Temp Recirculated Liquid
LTRS =	Low Temp Recirculated Suction
RV =	Relief Valve
TSR =	Thermosiphon Return
TSS =	Thermosiphon Supply

2 PHYSICAL STATE(S)

- LIQ = Liquid (black printed on a yellow)
- VAP = Vapor (black on white printed on black)
- LIQ/VAP = If both states exist, use both

VAP
LIQ
LIQ
VAP
VAP
LIQ
VAP
VAP
LIQ
LIQ/VAP
LIQ
VAP
LIQ
LIQ/VAP
VAP
LIQ/VAP
LIQ

3 MARKER BODY

- Always "AMMONIA"
- Printed in black on orange



4 PRESSURE LEVEL

- HHS (black on white printed on red)
- LHS (black on white printed on green)

LOW
HIGH
HIGH
LOW
HIGH
HIGH
HIGH
HIGH
LOW
LOW
HIGH
LOW
LOW
LOW
HIGH
HIGH
HIGH

5 FLOW DIRECTION

- Indicates the direction of flow of the system contents
- Place arrows at one or both ends of the Pipe Marker

Commonly used flow direction arrow styles



Pipe Marker Size Specifications

OUTSIDE PIPE DIAMETER	.75" - 1.25" (19mm - 32mm)	1.5" - 2" (38mm - 51mm)	2.5" - 6" (64mm - 152mm)	8" - 10" (203mm - 254mm)	over 10" (or at 254mm)
MINIMUM LENGTH OF LABEL	6" (152mm)	6" (152mm)	12" (305mm)	24" (610mm)	36" (914mm)
MINIMUM HEIGHT OF LETTERS	0.5" (13mm)	0.75" (19mm)	1.25" (32mm)	2.5" (64mm)	3.5" (89mm)

Ammonia Refrigeration Piping Identification Guide



EW Minium

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