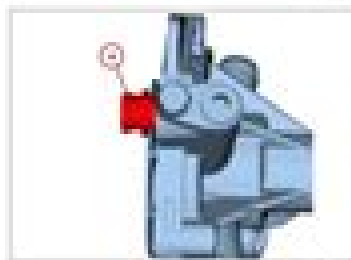


- Clean all sealing faces. (1) Page 76
- Apply the O-Ring sealant.

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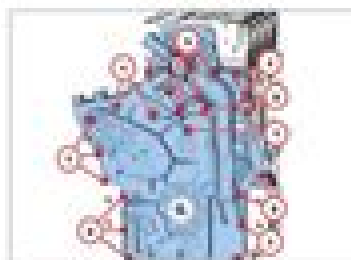
- Insert the plug-in tube (1) as far as it will go into the coolant pump.
- Apply a coat of MP1000 to plug-in tube.

77



- Screw on the studs (1) (985/100).
- Position the gasket housing.

78



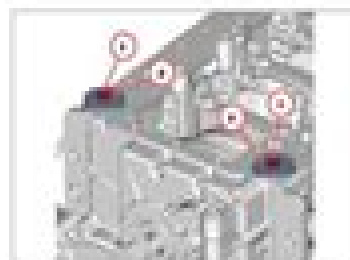
- Screw in bolts (1) hand-tight.
- Unscrew the studs (985/100).
- Screw in bolts (2) hand-tight.
- Screw in bolts (3) hand-tight.

79



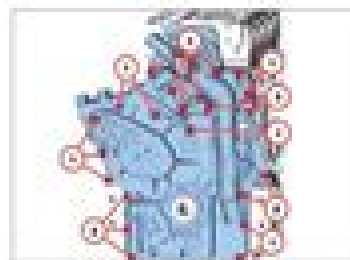
- The sealing surfaces must be flush.
- There must not be any offset between the two sealing surfaces.

80



- Attach the generator console. (1) Page 200
  - Fit the console without sealant.
- Screw on the auxiliary bolts (1) together with the washers (2).
- The sealing surfaces must be flush.
  - There must not be any offset between the two sealing surfaces.

81



- Tighten the bolts (1).
- Tighten the bolts (2).
- Tighten bolts (3).
- Tightening torque: (1) Page 67

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- Remove the generator console again. (1) Page 200

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