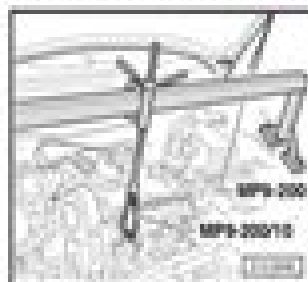




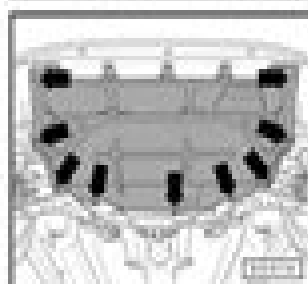
- Install supporting device -MP 1-200 (15-222A)- according to the illustration and support engine in lifting position.



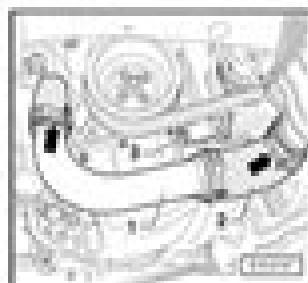
- Remove engine mount -1- and engine struts -2-.
- Remove V-belted belt [p.202.22](#).
- If necessary remove locking pin -T10005A- from tensioning element.
- Remove the locked belt guard.



- Remove noise insulation covers.



- Unscrew belt -3-.
- Remove charge-air pipe at bottom -1- with connecting hose -2- -detach-.
- Remove belt pulley [p.202.22](#) (Pos. 18).
- Remove middle toothed belt guard [p.202.22](#) (Pos. 21).
- Remove bottom toothed belt guard [p.202.22](#) (Pos. 18).
- Position crankshaft on TDC for cylinder 1.



Note

Turn crankshaft until the marking on the timing belt sprocket and the marking on the timing belt guard stand opposite each other -arrows A- at the top.

- Lock hub with rig pin -MP 1-301 (3255)-. Insert locking pin through the free left slot into the hole at the cylinder head.
- Secure the crankshaft toothed belt sprocket with the crankshaft arrester -T10050-. Insert crankshaft arrester from the front side of the timing belt sprocket into the teeth.

To facilitate this step, it is recommended to colour the TDC marking at the crankshaft timing belt sprocket and on the crankshaft arrester -T10050- with white paint -arrows B-.



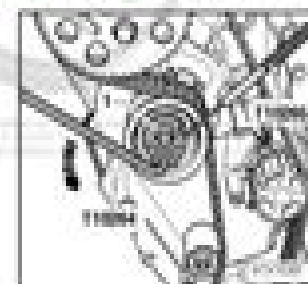
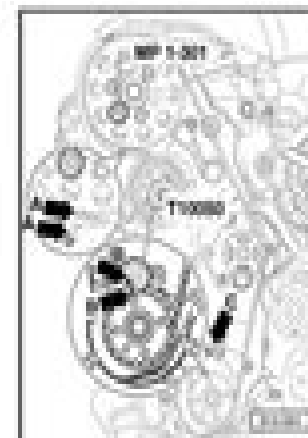
Note

- The marking on the crankshaft timing belt sprocket and the marking on the crankshaft arrester must be positioned opposite each other -arrows B-. The bolt of the crankshaft arrester must engage in the hole of the sealing flange -arrow C-.
- The crankshaft arrester -T10050- must not be used as a counter-actuator when releasing or tightening the belt for the crankshaft toothed belt sprocket.

- Mark the rotation direction of the timing belt.

- Slacken both of camshaft sprocket -arrows- sufficiently so that the camshaft sprocket can be turned. For this purpose, coast behind the toothed belt sprocket using the counterholder -T10175- with bolts -T101724-.

- Loosen the fixing nut -1- of the tensioning pulley.
- Carefully turn eccentric of the tensioning pulley with offset screwdriver -T10254- in anti-clockwise direction -arrows- until the tensioning pulley can be interlocked with rig bolt -T10265-.



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Victor M. Corman



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