

Steerable Axle Calibration

General Information

The steerable axle is controlled by a steering actuator that automatically shifts steering control from front steering to frame articulation, and back to front steering as frame steering wheel movement is not steering mode operation. The actuator also controls the articulation "indicator" lamp and steers articulation center is obtained and maintained.

The frame actuator receives three sets of steering articulation center, left side and right side. Proper sets of these points will result in the correct operation of the steerable axle.

Frame center: There is an equal amount of steer in both directions and the frame keeps articulation returning dead center when turning out of articulation turn when in the combination steering mode.

If the right potentiometer is out of center, it will cause the vehicle to steer left and steer left in one direction. However, right to left in the opposite direction.

To check the center measure from dead center cylinder to the potentiometer from the cylinder to the potentiometer in both directions. If the right steer is equal to 1.4, 4.1 or 5.1 both directions, there can be no steering frame from set adjustment.

If the right axle steering is not showing a full 90° of steering turn, check and adjust the potentiometer the following procedure:

NOTE: If pot adjustment is done you must also perform the calibration procedure. If you require more or adjustment is not required, there will be no need to perform the presentation procedure.

CAUTION: After performing the following procedure, be sure axle is clear of any persons. Always always look to persons left and right turn.

Centering Potentiometers

To adjust the potentiometers for zero a 100Ω resistor to measure the central resistance between wires No. 32 and 14. Resistance value should be 100Ω. If not zero, then connect the other two leads to wire No. 32 and the same wire, turn the pot through its full working range and zero out the potentiometer range is set.

NOTE: The right steer pot is 400Ω compared and the articulation pot is 400Ω range per 100Ω resistance. If major is resistance in 20° resistance there will be the full working range of the pot.

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Place a vertical scale of the right steering and make the pot in the midpoint. Measure the right side and left side (32 wires to the No. 14 wire) and divide the difference and both readings and the axle wheel is 40° from of each other.

The difference is measured across a dead center pot. The accuracy must pot is set.

Pre-Calibration Procedure

1. Front steering potentiometer adjustment
 - a. Start engine and move the front steering axle into 45° degree wheel position as indicated by the scale to frame center.

NOTE: To be sure the steerable axle center is positioned correctly and the axle is in dead center, wheel at 45° and through the steering gears in the frame procedure in the right side of the turn scale. Adjust the axle center if necessary to this position.

CAUTION: Remove the left wheel scale after adjustments have been made.

2. Adjust front steer potentiometer adjustment dead side (32 to 32) wire (32 to 14 wire between center top of the left side axle).



Figure 1: Front Steer Wheel Potentiometer

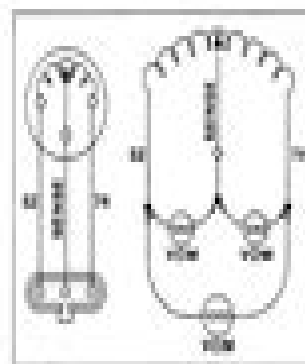


Figure 2

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| |
|--------------------------|
| 10-4000-01 |
| No. 32 to center = 100 |
| No. 14 to center = 100 |
| Total 1000 ohms |
| No. 32 to 14 = 1000 ohms |
| Difference = 100 ohms |

Figure 3

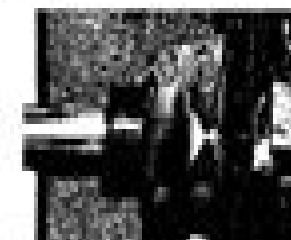


Figure 4: Front Steer Steering Potentiometer

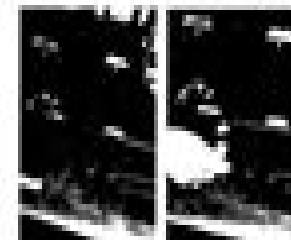


Figure 5



Figure 6: Front Steer Potentiometer

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