

# Nissan Frontier 2015-2020 Workshop Manual

## CYLINDER BLOCK

Exploded View



torque  $\tau$  | 25.0 Nm (2.0 kg-m, 18.5 ft-lb)

Turn bolts 90 degrees clockwise (angle tightening).

**CAUTION**

Confirm the tightening angle by using an angle wrench (SET: W10112100) — (A) or protractor. Never judge by visual inspection without the tool.

- After tightening connecting rod cap bolt, confirm that connecting rod cap moves smoothly.
- Check the connecting rod side clearance.
- Check the piston protrusion.

Install balancer unit with the following procedure:

**CAUTION**

When any of the parts listed below is replaced, adjust backlash of the balancer unit. Refer to [E779-25](#).

- Crankshaft
- Crankshaft pin
- Crankshaft pin nut

Turn the crankshaft at the TDC of its compression stroke. Refer to [E779-25](#).

Adjust the TOC set pin (D21) — (Max. 1780) (A).

Place both hole of the balancer unit shoe with test hole (C) on the cylinder block side, and place stem (B) of balancer unit as shown in the figure.

⊖ Ignite test

Install the balancer unit fixed with timing pin (A) to cylinder block together with baffle plate (C).

⊖ Ignite test

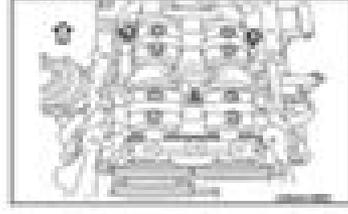
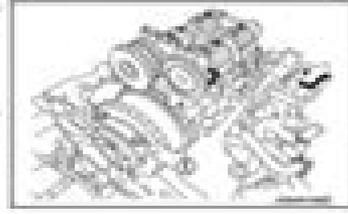
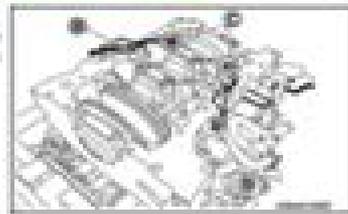
**CAUTION**

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting bolt (B).

⊖ Ignite test

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- |                                    |  |                              |
|------------------------------------|--|------------------------------|
| ① Crankshaft position sensor (PIS) | ① Crankshaft sensor  | ① Crank sensor               |
| ② Oil temperature sensor           | ② Cylinder block   | ② Tie ring                   |
| ③ Bearing ring                     | ③ Oil ring   | ③ Piston                     |
| ④ Strap ring                       | ④ Piston pin   | ④ Connecting rod             |
| ⑤ Oil pin                          | ⑤ Connecting rod bearing   | ⑤ Connecting rod bearing cap |
| ⑥ Cover pin                        | ⑥ Lower cylinder block   | ⑥ Oil ring                   |
| ⑦ Oil                              | ⑦ Oil level gauge  | ⑦ Rear oil seal              |
| ⑧ Oil pin                          | ⑧ Thrust bearing   | ⑧ Main bearing upper         |
| ⑨ Upper pin                        | ⑨ Crankshaft key   | ⑨ Main bearing lower         |
| ⑩ Crankshaft                       | ⑩ Crankshaft key   |                              |
| ⑪ Lower                            | ⑪ Comply with the assembly procedure when tightening. Refer to <a href="#">E779-25</a> . |                              |

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**Ensheng Dong**



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### **Table of Contents 7 Nissan Frontier Shop Repair Manual**

1. Understanding the eBook 7 Nissan Frontier Shop Repair Manual
  - The Rise of Digital Reading 7 Nissan Frontier Shop Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying 7 Nissan Frontier Shop Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 7 Nissan Frontier Shop Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from 7 Nissan Frontier Shop Repair Manual
  - Personalized Recommendations
  - 7 Nissan Frontier Shop Repair Manual User Reviews and Ratings
  - 7 Nissan Frontier Shop Repair Manual and Bestseller Lists

5. Accessing 7 Nissan Frontier Shop Repair Manual Free and Paid eBooks
  - 7 Nissan Frontier Shop Repair Manual Public Domain eBooks
  - 7 Nissan Frontier Shop Repair Manual eBook Subscription Services
  - 7 Nissan Frontier Shop Repair Manual Budget-Friendly Options
6. Navigating 7 Nissan Frontier Shop Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - 7 Nissan Frontier Shop Repair Manual Compatibility with Devices
  - 7 Nissan Frontier Shop Repair Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 7 Nissan Frontier Shop Repair Manual
  - Highlighting and Note-Taking 7 Nissan Frontier Shop Repair Manual
  - Interactive Elements 7 Nissan Frontier Shop Repair Manual
8. Staying Engaged with 7 Nissan Frontier Shop Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 7 Nissan Frontier Shop Repair Manual
9. Balancing eBooks and Physical Books 7 Nissan Frontier Shop Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 7 Nissan Frontier Shop Repair Manual
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine 7 Nissan Frontier Shop Repair Manual
  - Setting Reading Goals 7 Nissan Frontier Shop Repair Manual
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 7 Nissan Frontier Shop Repair Manual
  - Fact-Checking eBook Content of 7 Nissan Frontier Shop Repair Manual
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
14. Embracing eBook Trends
- Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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