

145 TO

FRONT AXLE 27
Transmission half-shafts

REMOVAL/REFITTING

The following procedure refers to removal/fitting of the left-hand side shaft. However, it is possible to apply before this procedure also for removing the right-hand side shaft.

- 1. Put the car on a lift.
- 2. Disconnect the battery (-) terminal.
- 3. Raise the car.
- 4. Remove the wheel and hub/drum from the left-hand wheel house.
- 5. Marking from the left side/frame, disconnect the control suspension of the lower ball joint arm.
- 6. Separate the lower ball joint from the ABS inductor sensor - adjuster sensor.
- 7. Remove the lower ball joint from the control suspension and from the differential by using the special tools.



1. Disconnect the two bolts fastening the ball joint to the control suspension. Then remove the upper ball joint. The operation is possible in only one way: the ball joint can be removed in one piece.



1. Remove the upper ball joint from the control suspension and from the differential.

145-1000000

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2. Put the axle shaft and remove it.

When refitting, tighten the nut fastening the pin shaft to the wheel hub as described in chapter on "Wheels and hubs". From wheel springs - lower suspension.



DIS-ASSEMBLY OF JOINT ON GEARBOX SIDE

1. Remove the upper ball joint.
2. Remove the suspension shaft and fastening chains.
3. Mark the upper ball joint position on the axle shaft.
4. Separate the suspension shaft from the axle shaft.

CAUTION:

When refitting, change the bolt and springs.



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FRONT AXLE 27
Transmission half-shafts

CHECKS

Compare the axle components with listed axle shafts and balls with free movements for traces of wear and check the shaft for distortion, cracks and signs of wear.

REFITTING THE JOINT ON THE GEARBOX SIDE

1. Fit a new nut on the axle shaft.
2. Reassemble the suspension, re-connect the pin shaft to the gearbox side frame.

Fit the lower ball joint and grease the joint with 100g of the specified grease.

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1. Using tool 91-1-800-084-000 fit the lower ball joint.



DIS-ASSEMBLY OF THE JOINT ON THE WHEEL SIDE

1. Remove the axle shaft and 2-1-800-080000-000.

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BRAKES 33
Hydraulic system

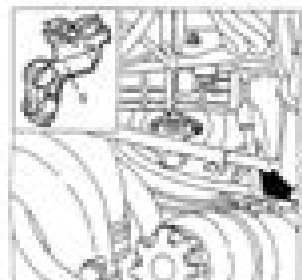
BRAKE/BOOSTER PUMP

REMOVING/REFITTING
Specific for boxer engines

- For the left side only.
- Disconnect the battery (-) terminal.
- Using a suitable wrench, empty the master cylinder fluid reservoir.
- Remove the front left wheel.
- Using a suitable wrench, empty the power steering tank.
- Disconnect the two fastening bolts and move aside the power steering pump without disturbing the pump.



1. Remove the power steering pump, the shock absorber and the air conditioner pump from the fastening points. Then remove the power steering pump and remove the bracket fastening the pump.



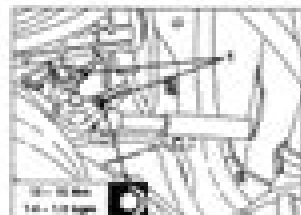
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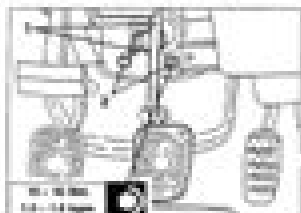
1. Disconnect the accelerator vacuum control pipe.



2. Disconnect the two fittings of the left battery cable from the brake pump.



3. Marking from the power steering components, remove the air conditioner pump, the condenser and the power steering pump.
4. Disconnect the four condenser fastening screws.



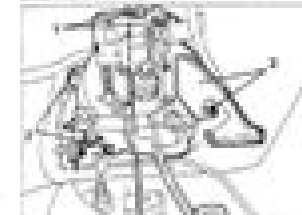
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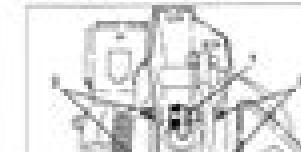
145 TO

BRAKES 33
Hydraulic system

1. Connect the power steering pump to the control.
2. Connect the left wheel fastening chain and remove the brake master, brake pump and brake components.



1. Remove the left pin and disconnect the brake pump from the control.
2. Connect the two fastening chains and remove the power steering components from the power pump.
3. If required, remove the brake pump from the power master by removing the two fastening bolts. Please note that only the brake master components is suitable as a spare part.



Alfa Romeo 145 Qv Service Manual

Harold T. Glenn



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