

## SUZUKI DT5, DT6 AND DT8

## CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

## TUNE-UP

Rp/rpm .....	5/4800-5500 6/5200-5700 8/5200-5700
Bore:	
5 Hp .....	.43 mm (1.69 in.)
6 & 8 Hp .....	.50 mm (1.97 in.)
Stroke:	
5 Hp .....	.39 mm (1.54 in.)
6 & 8 Hp .....	.42 mm (1.65 in.)
Number of Cylinders .....	2
Displacement:	
5 HP .....	113 cc (6.90 cu. in.)
6 & 8 Hp .....	165 cc (10.07 cu. in.)
Spark Plug:	
NGK .....	BP6HS
Electrode Gap .....	0.8-0.9 mm (0.031-0.035 in.)
Ignition Type .....	CDI
Carburetor Make .....	Mikuni
Idle Speed (in gear) .....	600-650 rpm
Fuel/Oil Ratio .....	See Text

## SIZES—CLEARANCES

Piston Ring End Gap .....	0.10-0.30 mm (0.004-0.012 in.)
Piston to Cylinder Clearance .....	0.052-0.067 mm (0.0020-0.0026 in.)
Piston Pin Diameter .....	11.996-12.000 mm (0.4723-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal .....	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake .....	4.0 mm (0.160 in.)

## TIGHTENING TORQUES

Power Head Mounting Screws .....	15-20 N-m (11-15 ft.-lbs.)
Crankcase .....	8-12 N-m (6-9 ft.-lbs.)
Flywheel Nut .....	60-70 N-m (44-52 ft.-lbs.)
Cylinder Head Screws .....	20-25 N-m (15-19 ft.-lbs.)
Standard Screws:	
5 mm .....	2-4 N-m (1-3 ft.-lbs.)
6 mm .....	4-7 N-m (3-5 ft.-lbs.)
8 mm .....	10-16 N-m (7-12 ft.-lbs.)
10 mm .....	22-35 N-m (16-26 ft.-lbs.)

## LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NDMA, certified TC-W two-stroke engine oil. Fuel-oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel-oil ratio should be 50:1 on models prior to 1985 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

## FUEL SYSTEM

**CARBURETOR.** A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

# 1985 Suzuki Dt5 Outboard Manual Wiring

**Jeremy Churchill**



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## **Table of Contents 1985 Suzuki Dt5 Outboard Manual Wiring**

1. Understanding the eBook 1985 Suzuki Dt5 Outboard Manual Wiring
  - The Rise of Digital Reading 1985 Suzuki Dt5 Outboard Manual Wiring
  - Advantages of eBooks Over Traditional Books
2. Identifying 1985 Suzuki Dt5 Outboard Manual Wiring
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 1985 Suzuki Dt5 Outboard Manual Wiring
  - User-Friendly Interface
4. Exploring eBook Recommendations from 1985 Suzuki Dt5 Outboard Manual Wiring
  - Personalized Recommendations
  - 1985 Suzuki Dt5 Outboard Manual Wiring User Reviews and Ratings
  - 1985 Suzuki Dt5 Outboard Manual Wiring and Bestseller Lists
5. Accessing 1985 Suzuki Dt5 Outboard Manual Wiring Free and Paid eBooks
  - 1985 Suzuki Dt5 Outboard Manual Wiring Public Domain eBooks
  - 1985 Suzuki Dt5 Outboard Manual Wiring eBook Subscription Services

- 1985 Suzuki Dt5 Outboard Manual Wiring Budget-Friendly Options
- 6. Navigating 1985 Suzuki Dt5 Outboard Manual Wiring eBook Formats
  - ePub, PDF, MOBI, and More
  - 1985 Suzuki Dt5 Outboard Manual Wiring Compatibility with Devices
  - 1985 Suzuki Dt5 Outboard Manual Wiring Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 1985 Suzuki Dt5 Outboard Manual Wiring
  - Highlighting and Note-Taking 1985 Suzuki Dt5 Outboard Manual Wiring
  - Interactive Elements 1985 Suzuki Dt5 Outboard Manual Wiring
- 8. Staying Engaged with 1985 Suzuki Dt5 Outboard Manual Wiring
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 1985 Suzuki Dt5 Outboard Manual Wiring
- 9. Balancing eBooks and Physical Books 1985 Suzuki Dt5 Outboard Manual Wiring
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection 1985 Suzuki Dt5 Outboard Manual Wiring
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 1985 Suzuki Dt5 Outboard Manual Wiring
  - Setting Reading Goals 1985 Suzuki Dt5 Outboard Manual Wiring
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1985 Suzuki Dt5 Outboard Manual Wiring
  - Fact-Checking eBook Content of 1985 Suzuki Dt5 Outboard Manual Wiring
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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