

- Tighten the magneto rotor nut to the specified torque.

|                   |  |
|-------------------|--|
| 09830-40113       | Rotor holder   |
| Tightening torque | 30 — 40 N·m<br>(3.0 — 4.0 kg-m)<br>(21.5 — 29.0 lb-ft) |



### ENGINE SPROCKET

The "O" ring ① located on the drive shaft is for sealing the clearance between the drive shaft and the spacer.

**NOTE:**

Replace "O" ring with a new one every disassembly.



### PAWL LIFTER AND CAM GUIDE

- The shape of each gear shifting pawl is different.
- Mount the one with the narrower width on the gear shifting cam side.
- Mount the cam driven gear on the gearshift cam.



- Apply Thread Lock "1342" to the 4 screws when installing the pawl lifter and cam guide.

|             |                    |
|-------------|--------------------|
| 99000-32050 | Thread Lock "1342" |
|-------------|--------------------|



# 1986 Suzuki Lt250r Service Mnual

**Jin-Ying Zhang**



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