

Chain Sharpness

The chain that you received with your saw has been perfectly sharpened, inspected, treated and is ready for use. It will be up to you to keep it in this excellent condition in order to get the longest possible service. Failure to do so will result in excessive sprocket, guide bar, chain, and motor wear. Do not cut with a dull chain. Sharpen it immediately.

A chain in a sharp condition will feed itself into the wood and it is only necessary to guide the saw. When the saw must be forced against the wood with extra pressure, it is a signal that the chain is dull. When the chain produces sawdust and few large chips, it is a warning that the chain requires sharpening. A resin coating build-up on the chain indicates that the chain is dull.

It is better to sharpen the chain frequently than to wait until it becomes very dull and then remove a great deal of metal through filing. Sharpen the chain frequently when in hard use; then only two or three filing strokes on each cutter are sufficient.

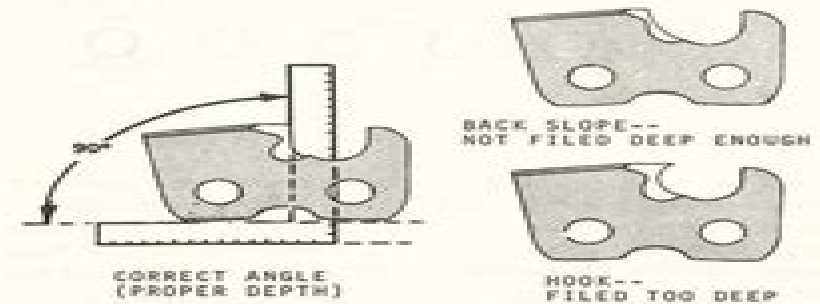
Resharpen the chain if it strikes the ground or hits a nail or rock during a cut.

Sharpening Chain

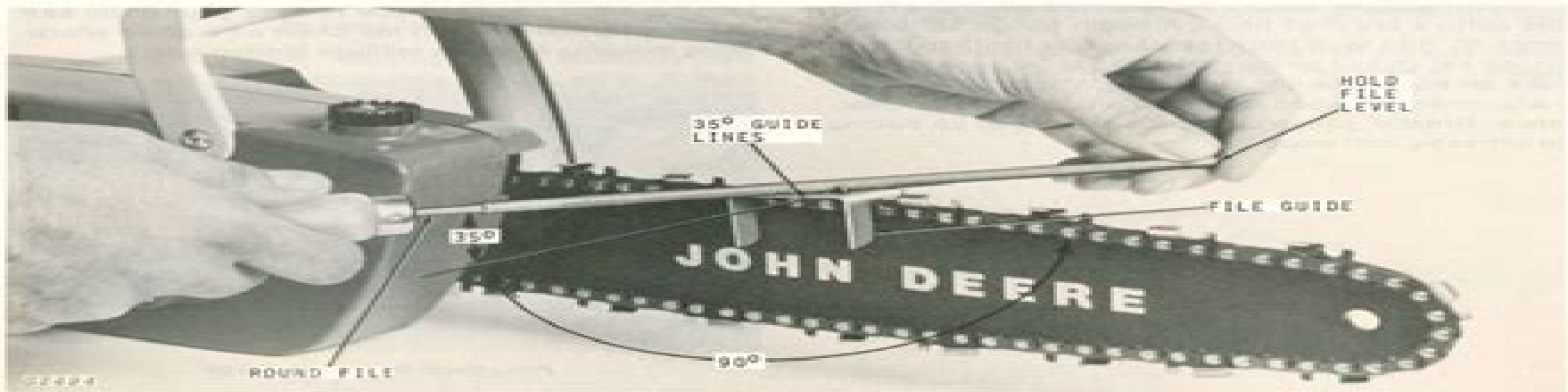
Chain sharpening can be done right on the guide bar with the use of the correct diameter round file and file guide. A flat file used with a depth gauge set will insure uniform cutter depth gauges so that all chain cutters take equal bites.

Chain sharpening has been simplified and can be done well—even by a beginner. Three main things should be kept in mind: (1) **HOLD THE FILE LEVEL.** (2) **KEEP THE CORRECT FILING ANGLE.** AND (3) **FILE TO THE CORRECT DEPTH.**

THE CORRECT FILING ANGLE of 35 degrees can be easily maintained by following the visual control lines inscribed on the file guide.



FILING THE CUTTER TOOTH TO THE CORRECT DEPTH is also made easy since the slope of the guide matches the slope of the cutter tooth. This controls filing to the proper depth and prevents a back slope (from not filing deep enough) and a hook (from filing too deep).



1986 John Deere Model 51sv55sv65sv Chain Saw Manual

Camilla Rothe



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