

SUZUKI DT5, DT6 AND DT8

CONDENSED SERVICE DATA

NOTE: Metric fasteners are used throughout outboard motor.

TUNE-UP

Rp/rpm	5/4800-5500 6/5200-5700 8/5200-5700
Bore:	
5 Hp43 mm (1.69 in.)
6 & 8 Hp50 mm (1.97 in.)
Stroke:	
5 Hp39 mm (1.54 in.)
6 & 8 Hp42 mm (1.65 in.)
Number of Cylinders	2
Displacement:	
5 HP	113 cc (6.90 cu. in.)
6 & 8 Hp	165 cc (10.07 cu. in.)
Spark Plug:	
NGK	BP6HS
Electrode Gap	0.8-0.9 mm (0.031-0.035 in.)
Ignition Type	CDI
Carburetor Make	Mikuni
Idle Speed (in gear)	600-650 rpm
Fuel:Oil Ratio	See Text

SIZES—CLEARANCES

Piston Ring End Gap	0.10-0.30 mm (0.004-0.012 in.)
Piston to Cylinder Clearance	0.052-0.067 mm (0.0020-0.0026 in.)
Piston Pin Diameter	11.996-12.000 mm (0.4723-0.4724 in.)
Max. Crankshaft Runout at Main Bearing Journal	0.05 mm (0.002 in.)
Max. Connecting Rod Small End Side Shake	4.0 mm (0.160 in.)

TIGHTENING TORQUES

Power Head Mounting Screws	15-20 N-m (11-15 ft.-lbs.)
Crankcase	8-12 N-m (6-9 ft.-lbs.)
Flywheel Nut	60-70 N-m (44-52 ft.-lbs.)
Cylinder Head Screws	20-26 N-m (15-19 ft.-lbs.)
Standard Screws:	
5 mm	2-4 N-m (1-3 ft.-lbs.)
6 mm	4-7 N-m (3-5 ft.-lbs.)
8 mm	10-16 N-m (7-12 ft.-lbs.)
10 mm	22-35 N-m (16-26 ft.-lbs.)

LUBRICATION

The power head is lubricated by oil mixed with the fuel. Recommended oil is Suzuki Outboard Motor Oil or a good quality NMMA certified TC-W two-stroke engine oil. Fuel:oil ratio should be 30:1 during break-in of a new or rebuilt engine. For normal service, fuel:oil ratio should be 50:1 on models prior to 1986 and 100:1 for 1986 and later models. Manufacturer recommends regular or unleaded automotive gasoline having an 85-95 octane rating.

Gasoline and oil should be thoroughly mixed.

The lower unit gears and bearings are lubricated by approximately 240 mL (8.1 oz.) of SAE 90 hypoid outboard gear oil. Reinstall vent and fill plugs securely using a new gasket, if necessary, to ensure a water tight seal.

FUEL SYSTEM

CARBURETOR. A Mikuni BV-18-15 carburetor is used on DT5 models, Mikuni

BV-18-14 is used on DT6 models and Mikuni BV-24-18 is used on DT8 models. Refer to Fig. S24-1 for exploded view. Initial setting of pilot air screw (13) should be 3/4 to 1-1/4 turns out from a lightly seated position on Models DT5 and DT8, and 1-3/4 to 2-1/4 turns out on Model DT6. Final carburetor adjustment should be performed with engine at normal operating temperature and running in forward gear. Adjust idle speed screw (11) so engine idles at approximately 600-650 rpm. Adjust pilot air screw (13)

1986 Suzuki Outboard Motor Dt6 Manual

**Suzuki Jidōsha Kōgyō Kabushiki
Kaisha. Motorcycle Technical Service
Department**



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DT7.5-9 ,1976 **Suzuki Outboard Motor, DT2** ,1976* **Suzuki Outboard Motor, DT50E** ,1977 **Suzuki**
Outboard Motor ,1980 **Suzuki Outboard Motor, DT20-20E [and] DT25-25E** ,1977 **Suzuki 2-140 HP OB**
77-1984 Penton Staff,2000-05-24 DT2 DT3 5 DT4 5 DT5 DT6 DT7 5 DT8 DT9 DT9 9 DT15 DT16 DT20 DT25 DT30 DT40
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150 DT 150 SUPER SIX DT 175 DT 200 DT 200 EXANTE DT 225 *Suzuki: Service Manual* Suzuki Motor Corporation
(Hamamatsu), **Suzuki Service Manual [for] Suzuki GT380** Suzuki Motor Co. Ltd,1972 4-stroke outboard motor

DF60/70 seminar handbook for Suzuki Marine distributors ,1998

Suzuki Service Manual Suzuki Motor Company,

Suzuki GSX550 83-86 Service Manual Suzuki Motor Co. Ltd,1988 The Suzuki GSX550 has been developed as a companion motorcycle to the GS series models It has a forged one piece crankshaft assembly a new highly efficient combustion system TSCC an anti dive device full floating suspension system and fully transistorised ignition system

Suzuki LT-F250 Service Manual Suzuki Jidōsha Kōgyō Kabushiki Kaisha. Motorcycle Technical Service Department,1992

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