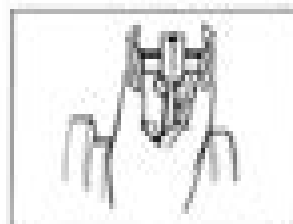
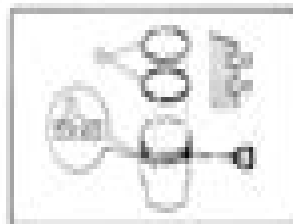


- Return to index
- EXTENSION (S/L) Service Manual
- How to use this Manual
- Index
- Chapter 1 General Information
- Chapter 2 Specifications
- Chapter 3 Periodic Inspection and Adjustment
- Chapter 4 Fuel System
- Chapter 5 Power Unit**
 - Reed Valve, Cylinder Head, Cylinder and Piston
 - Engine Unit, Intermediate Shaft and Housing
 - Flywheel Magneto, Crankcase and Crankshaft
- Chapter 6 Jet Pump Unit
- Chapter 7 Electrical System
- Chapter 8 Hull and Hood
- Chapter 9 Troubleshooting

POWER REED VALVE, CYLINDER HEAD, CYLINDER AND PISTON



- 4 Check
- Free play
 - There should be no resistance free play
 - Free play will check the connecting rod to wear/replace the pin and/or connecting rod as required



ASSEMBLY AND INSTALLATION

Notes

1. Install
2. Free play

CAUTION

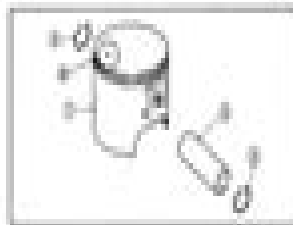
- Align each end gap with the locating pin.
- Free end and top end are same ring.
- Take care not to scratch the piston and damage the piston ring.



1. Install
2. Bearing

NOTE

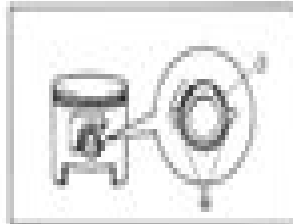
Apply the two nuts, tighten all with the bearing.



1. Install
2. Pin
3. Pin
4. Pin

NOTE

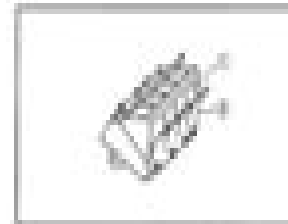
- Do not use the screw (1) with a piston without oil.
- Before installing piston pin clip, cover crankcase with a clean rag to prevent piston pin clip from falling into crankcase cavity.



CAUTION

- Do not allow the clip open ends to touch the piston pin end (1).
- Always use a new piston pin clip.

POWER REED VALVE, CYLINDER HEAD, CYLINDER AND PISTON



Reed valve

1. Install
2. Reed valve
3. Valve stopper
4. Screw

CAUTION

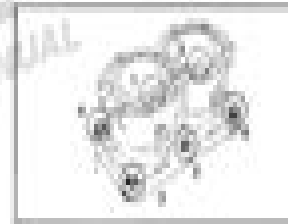
Coat the screws with blue LOCTITE (24).



NOTE

Cylinder head and cylinder

1. Apply
2. Two nuts (included) to piston, piston rings and cylinder before



1. Install
2. Nut
3. Cylinder

NOTE

- Always use a new piston.
- After installing, check the smooth movement of the piston.
- Tighten the bolts in sequence and in two steps of torque.

CAUTION

Coat the bolt with LOCTITE (24).



Bolt
Tor: 20 Nm (2.0 m kg, 17.0 ft lb)
Nut: 40 Nm (4.0 m kg, 29.5 ft lb)

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G Orfield



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1. Understanding the eBook 1995 Waverunner 650 Manual
 - The Rise of Digital Reading 1995 Waverunner 650 Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 1995 Waverunner 650 Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 1995 Waverunner 650 Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 1995 Waverunner 650 Manual
 - Personalized Recommendations
 - 1995 Waverunner 650 Manual User Reviews and Ratings
 - 1995 Waverunner 650 Manual and Bestseller Lists
5. Accessing 1995 Waverunner 650 Manual Free and Paid eBooks
 - 1995 Waverunner 650 Manual Public Domain eBooks
 - 1995 Waverunner 650 Manual eBook Subscription Services
 - 1995 Waverunner 650 Manual Budget-Friendly Options

6. Navigating 1995 Waverunner 650 Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 1995 Waverunner 650 Manual Compatibility with Devices
 - 1995 Waverunner 650 Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 1995 Waverunner 650 Manual
 - Highlighting and Note-Taking 1995 Waverunner 650 Manual
 - Interactive Elements 1995 Waverunner 650 Manual
8. Staying Engaged with 1995 Waverunner 650 Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 1995 Waverunner 650 Manual
9. Balancing eBooks and Physical Books 1995 Waverunner 650 Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 1995 Waverunner 650 Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 1995 Waverunner 650 Manual
 - Setting Reading Goals 1995 Waverunner 650 Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 1995 Waverunner 650 Manual
 - Fact-Checking eBook Content of 1995 Waverunner 650 Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

- Interactive and Gamified eBooks

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