ALUMINUM MELT CLEANLINESS PERFORMANCE EVALUATION USING PoDFA (POROUS DISK FILTRATION APPARATUS) TECHNOLOGY

Carmen STANIC A1, Petm MOLDOVA N2

Prezența incluziundor nemetalisec solide în alsigele de aliminiu poute provoca soliderea valordor proprintăților mecanice ale producelor turnate, crepterea provintății paznase, o prelucrabilitate prin așelucre slabă, micporarea fluidătății și o calitate slabă a suprafeței.

Tehnicile pentru determinarea incluzionlor pot fi: metalografie cantitativà, analize chimice, teste volumetrice, tehnici nedatmetrice si altele.

Scapul lucrării este studiul evaluării purității tapiturdor din aliaje de aluminiu 5003 prin telmica PaDFA.

Datele objimate prin analiză arată că probele din aliaj 5053 sunt pure. Conținutul de incluzioni este cupritu între 0.011 mm²kg și 0.025 mm²kg, principalele incluzioni fând TiB₂, Al₂C₆, Al₂O₆, MgO; spinel și material refractar.

The presence of solid non-metallic inclusions in aluminum alloys can cause reduction in mechanical properties of eastings, increased gas permits; poor machinability, decrease in fliciality and poor surface quality.

Techniques for inclusions assessment can be: quantitative metallographs, chemical analysis, volumetric tests, nondestructive techniques and so on.

The focus of this paper is to study the assessment of med eleardiness in 5063 also insum allow using PoDFA technique.

Analysis data reflect the clearliness of 5003 alloys actually sampled. The inclusions content was between 0.011 mm kg and 0.025 mm kg, the main inclusions being Tills. Al.C., Al.O., MgO, spine land refractory material.

Keywords: aluminum, cleanliness, PoDFA, inclusions

I. Introduction

Aluminum alloys are characterized by their low specific weight, low melting point, negligible gas solubility with the exception of hydrogen, excellent castability, good machinability, and good corrosion resistance. Premium quality castings are an essential requisite for the critical structural components used in automotive and aeromutics. The production of such castings requires that inclusions and porosity be minimized (or even eliminated) to supress their

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