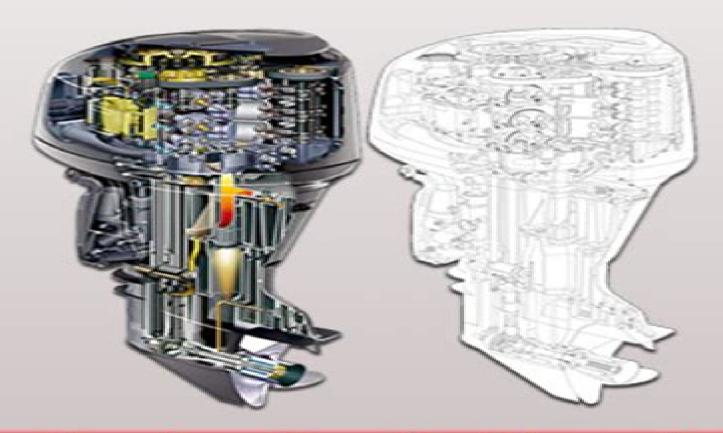






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1984-1999



Service Repair Manual







# 1986 Force 50 Hp Manual

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