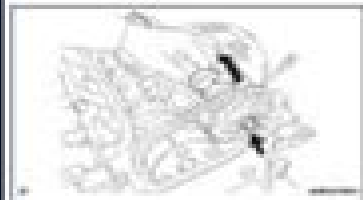
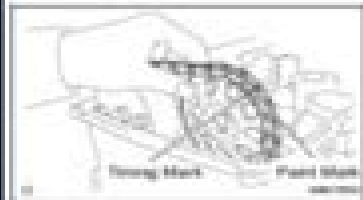


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- (e) Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
- Torque: 26.5 N·m (20 ft·lbf) for No. 1 Bearing cap
30.8 N·m (22 ft·lbf) for No. 3 Bearing cap

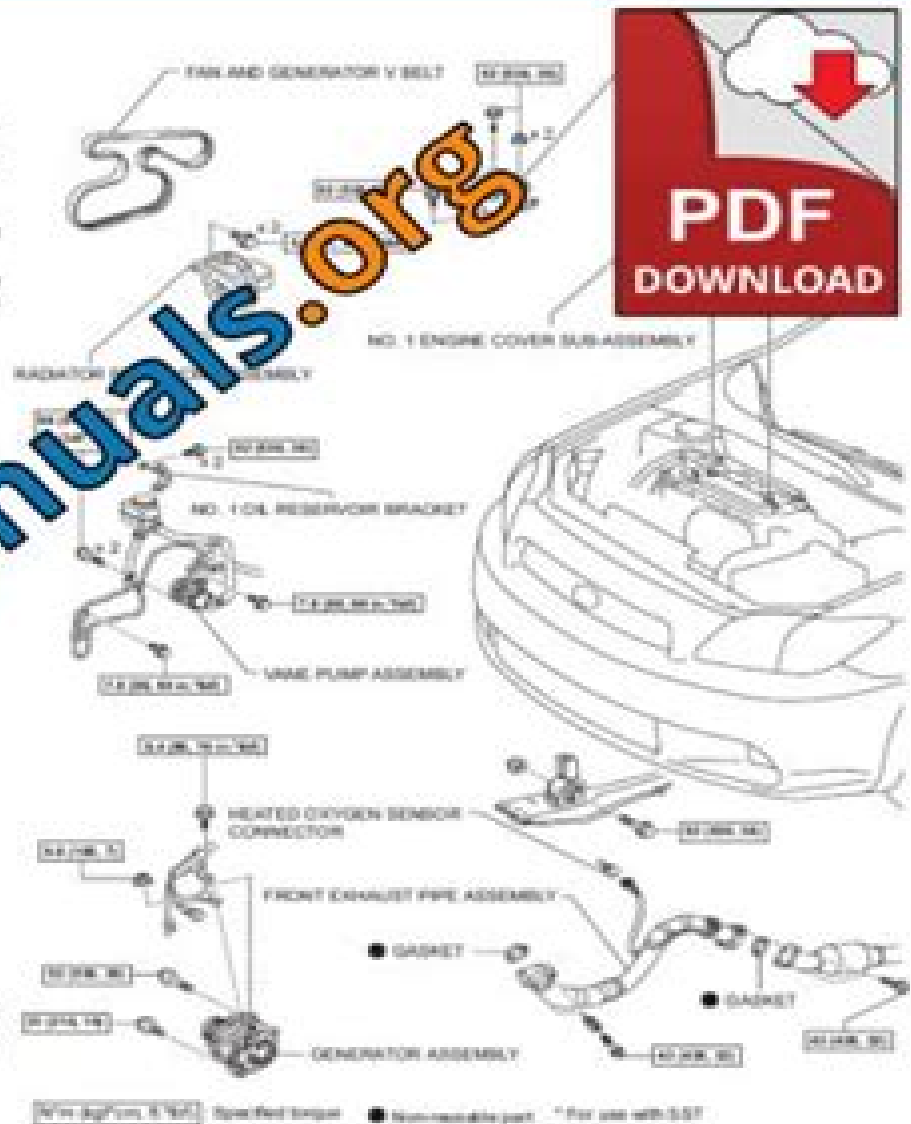
THE BIRTH PLACE OF THE J. C. AMERSONS

- (c) Apply a light coat of engine oil to the journal portion of the No. 2 camshaft.
- (d) Put the No. 2 camshaft on the cylinder head with the part mark of the chain aligned with the timing mark in the camshaft timing sprocket.

- (c) While holding the Pac. 2 camshaft by hand, temporarily tighten the camshaft timing screw to 100 in.-lb.

- (d) Examine the bearing cap and numbers, and check that the oil cap is closed. See the illustration. Then remove the oil cap and place it on the cylinder head.
- (e) Turn the crankshaft of engine up to the threads and remove the oil cap. Turn the oil cap to the right to open the oil cap.

- Using several steps, uniformly tighten the 10 bearing cap bolts in the sequence shown in the illustration.
- Torque: 25.5 N·m (201 kgf·cm, 22 ft·lb) for No. 1 bearing cap
9.8 N·m (79 kgf·cm, 80 in·lb) for No. 3 bearing cap



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