

Boiler Systems

Chapter 3

7.0 Chemical Treatment

7.1 OVERVIEW

This section deals with specific chemical treatments. Type, purpose, and application are all discussed. The treatments are divided along the lines of preboiler and condensate systems, and the boiler itself. The preboiler system is usually treated with pH adjustment chemicals, amines, and oxygen control chemicals, called scavengers. The condensate system is treated with pH adjustment and corrosion control chemicals, volatile amines and filming amines. The boiler is treated with chemicals to control deposition of salts and corrosion products, buffering of pH, and dispersants.

The main objective in every case is to permit the safe and efficient operation of the boiler and steam handling system. Corrosion control aids in boiler cleanliness and prevention of equipment failures. Deposit control aids in the maintenance of good heat transfer, which translates into better efficiency and prevention of tube failures. In the condensate system, corrosion and deposit control are essential for recovery of condensate for re-use.

In discussing chemical treatment in boiler systems, the following terminology will be used:

- Pretreatment or external treatment: Chemical and physical treatment of makeup water to prepare a consistent, satisfactory quality boiler feedwater.
- Internal treatment: Chemical treatment of the boiler water to control mineral scaling, corrosion and general deposition in the boiler drums and boiler tubes.
- Condensate treatment: Chemical treatment of steam condensate, applied either in the steam lines or in the boiler, to control carbonic acid and dissolved oxygen corresion in the condensate lines.

As a general rule, the higher the boiler pressure, the higher the quality of feedwater required. Therefore, the higher the pressure, the more chemical treatment is concentrated outside the boiler in water preparation (chapter 2), and the less internal boiler water treatment and condensate treatment is required.

Boilers are often classified by operating (throttle) pressure. These groupings are arbitrary, and there is much overlapping between groups, but for purposes of discussing chemical treatment the following groupings are convenient:

Low pressure steaming boilers, operating below about 300 psig, that use
untreated, or at best zeolite softened feedwater to make steam primarily for HVAC
and humidification use. Feedwater may or may not be mechanically deserated.
These boilers require substantial internal treatment to maintain clean surfaces and
prevent corrosion. Systems are simple, and precise control of chemical dosages and
boiler operations is generally not required.

Association Of Water Technologies Technical Manual

Michael B. Bessler

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AWT Technical Reference and Training Manual Association of Water Technologies, 2002-01-01 The Science and **Technology of Industrial Water Treatment** Zahid Amjad, 2010-04-05 Mineral scale deposits corrosion suspended matter and microbiological growth are factors that must be controlled in industrial water systems Research on understanding the mechanisms of these problems has attracted considerable attention in the past three decades as has progress concerning water treatment additives to ameliorate these concerns Water Engineering Nazih K. Shammas, Lawrence K. Wang, 2015-05-26 Details the design and process of water supply systems tracing the progression from source to sink Organized and logical flow tracing the connections in the water supply system from the water's source to its eventual use Emphasized coverage of water supply infrastructure and the design of water treatment processes Inclusion of fundamentals and practical examples so as to connect theory with the realities of design Provision of useful reference for practicing engineers who require a more in depth coverage higher level students studying drinking water systems as well as students in preparation for the FE PE examinations Inclusion of examples and homework questions in both SI and US units Treatment Unit Processes David W. Hendricks, 2018-10-03 The unit process approach common in the field of chemical engineering was introduced about 1962 to the field of environmental engineering An understanding of unit processes is the foundation for continued learning and for designing treatment systems. The time is ripe for a new textbook that delineates the role of unit process principles in environmental engineering Suitable for a two semester course Water Treatment Unit Processes Physical and Chemical provides the grounding in the underlying principles of each unit process that students need in order to link theory to practice Bridging the gap between scientific principles and engineering practice the book covers approaches that are common to all unit processes as well as principles that characterize each unit process Integrating theory into algorithms for practice Professor Hendricks emphasizes the fundamentals using simple explanations and avoiding models that are too complex mathematically allowing students to assimilate principles without getting sidelined by excess calculations Applications of unit processes principles are illustrated by example problems in each chapter Student problems are provided at the end of each chapter the solutions manual can be downloaded from the CRC Press Web site Excel spreadsheets are integrated into the text as tables designated by a CD prefix Certain spreadsheets illustrate the idea of scenarios that emphasize the idea that design solutions depend upon assumptions and the interactions between design variables The spreadsheets can be downloaded from the CRC web site The book has been designed so that each unit process topic is self contained with sidebars and examples throughout the text Each chapter has subheadings so that students can scan the pages and identify important topics with little effort Problems references and a glossary are found at the end of each chapter Most chapters contain downloadable Excel spreadsheets integrated into the text and appendices with additional information Appendices at the end of the book provide useful reference material on various topics that support the text This

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Corrosion Engineering and Cathodic Protection Handbook Volkan Cicek, 2017-02-17 The Corrosion Engineering and Cathodic Protection Handbook combines the author's previous three works Corrosion Chemistry Cathodic Protection and Corrosion Engineering to offer in one place the most comprehensive and thorough work available to the engineer or student The author has also added a tremendous and exhaustive list of questions and answers based on the text which can be used in university courses or industry courses something that has never been offered before in this format The Corrosion Engineering and Cathodic Protection Handbook is a must have reference book for the engineer in the field covering the process of corrosion from a scientific and engineering aspect along with the prevention of corrosion in industrial applications It is also a valuable textbook with the addition of the questions and answers section creating a unique book that is nothing short of groundbreaking Useful in solving day to day problems for the engineer and serving as a valuable learning tool for the student this is sure to be an instant contemporary classic and belongs in any engineer s library **National Desalting and** Water Treatment Needs Survey Michael B. Bessler,1993 Providing Safe Drinking Water in Small Systems Joseph Cotruvo, Gunther F. Craun, Nancy Hearne, 1999-05-12 The continued lack of access to adequate amounts of safe drinking water is one of the primary causes of infant morbidity and mortality worldwide and a serious situation which governments international agencies and private organizations are striving to alleviate Barriers to providing safe drinking water for rural areas and small communities that must be overcome include the financing and stability of small systems their operation and appropriate cost effective technologies to treat and deliver water to consumers While we know how to technically produce safe drinking water we are not always able to achieve sustainable safe water supplies for small systems in developed and developing countries Everyone wants to move rapidly to reach the goal of universal safe drinking water because safe water is the most fundamental essential element for personal and social health and welfare Without safe water and a safe environment sustained personal economic and cultural development is impossible Often small rural systems are the last in the opportunity line Safe Drinking Water in Small Systems describes feasible technologies operating procedures management and financing opportunities to alleviate problems faced by small water systems in both developed and developing countries In addition to widely used traditional technologies this reference presents emerging technologies and non traditional approaches to water treatment management sources of energy and the delivery of safe water

Fundamentals of Water Treatment Unit Processes David Hendricks, 2016-04-19 Carefully designed to balance coverage of theoretical and practical principles Fundamentals of Water Treatment Unit Processes delineates the principles that support practice using the unit processes approach as the organizing concept The author covers principles common to any kind of water treatment for example drinking water municipal wastew Handbook of Industrial and Hazardous Wastes Treatment Lawrence K. Wang, Yung-Tse Hung, Howard H. Lo, Constantine Yapijakis, 2004-06-29 Presenting effective practicable strategies modeled from ultramodern technologies and framed by the critical insights of 78 field experts this vastly expanded Second Edition offers 32 chapters of industry and waste specific analyses and treatment methods for industrial and hazardous waste materials from explosive wastes to landfill leachate to w Practical Handbook of Soil, Vadose Zone, and Ground-Water Contamination J. Russell Boulding, Jon S. Ginn, 2016-04-19 A synthesis of years of interdisciplinary research and practice the second edition of this bestseller continues to serve as a primary resource for information on the assessment remediation and control of contamination on and below the ground surface Practical Handbook of Soil Vadose Zone and Ground Water Contamination Assessment Prev **Advanced Physicochemical Treatment Processes** Lawrence K. Wang, Yung-Tse Hung, Nazih K. Shammas, 2007-11-10 The past thirty years have witnessed a growing worldwide desire that po tive actions be taken to restore and protect the environment from the degring effects of all forms of pollution air water soil and noise Because pollution is a direct or indirect consequence of waste the seemingly idealistic demand for zero discharge can be construed as an unrealistic demand for zero waste However as long as waste continues to exist we can only attempt to abate the subsequent pollution by converting it to a less noxious form Three major questions usually arise when a particular type of pollution has been id tified 1 How serious is the pollution 2 Is the technology to abate it ava able and 3 Do the costs of abatement justify the degree of abatement achieved This book is one of the volumes of the Handbook of Environmental Engineering series The principal intention of this series is to help readers f mulate answers to the last two questions above The traditional approach of applying tried and true solutions to specific pollution problems has been a major contributing factor to the success of en ronmental engineering and has accounted in large measure for the establi ment of a methodology of pollution control However the realization of the ever increasing complexity and interrelated nature of current environmental problems renders it imperative that intelligent planning of pollution abatement systems be undertaken **Industry and Environment**, 1991 Controlling Disinfection By-products and Microbial Contaminants in Drinking Water Robert M. Clark, Brenda K. Boutin, 2001 Reverse Osmosis Jane Kucera, 2011-09-20 The most comprehensive and up to date coverage of reverse osmosis in industrial applications Reverse osmosis is rapidly growing as a water treatment technology used for many applications such as boiler feed water and recovering wastwater for reuse This green technology is becoming more and more widely used in many settings especially in industry Even as the technology becomes more widespread the understanding of the technology is lagging behind Reverse

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Table of Contents Association Of Water Technologies Technical Manual

- 1. Understanding the eBook Association Of Water Technologies Technical Manual
 - The Rise of Digital Reading Association Of Water Technologies Technical Manual
 - Advantages of eBooks Over Traditional Books
- 2. Identifying Association Of Water Technologies Technical Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Association Of Water Technologies Technical Manual
 - User-Friendly Interface
- 4. Exploring eBook Recommendations from Association Of Water Technologies Technical Manual
 - Personalized Recommendations
 - Association Of Water Technologies Technical Manual User Reviews and Ratings
 - Association Of Water Technologies Technical Manual and Bestseller Lists
- 5. Accessing Association Of Water Technologies Technical Manual Free and Paid eBooks
 - Association Of Water Technologies Technical Manual Public Domain eBooks
 - Association Of Water Technologies Technical Manual eBook Subscription Services
 - Association Of Water Technologies Technical Manual Budget-Friendly Options
- 6. Navigating Association Of Water Technologies Technical Manual eBook Formats

- o ePub, PDF, MOBI, and More
- Association Of Water Technologies Technical Manual Compatibility with Devices
- Association Of Water Technologies Technical Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Association Of Water Technologies Technical Manual
 - Highlighting and Note-Taking Association Of Water Technologies Technical Manual
 - Interactive Elements Association Of Water Technologies Technical Manual
- 8. Staying Engaged with Association Of Water Technologies Technical Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Association Of Water Technologies Technical Manual
- 9. Balancing eBooks and Physical Books Association Of Water Technologies Technical Manual
 - Benefits of a Digital Library
 - o Creating a Diverse Reading Collection Association Of Water Technologies Technical Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Association Of Water Technologies Technical Manual
 - Setting Reading Goals Association Of Water Technologies Technical Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Association Of Water Technologies Technical Manual
 - Fact-Checking eBook Content of Association Of Water Technologies Technical Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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