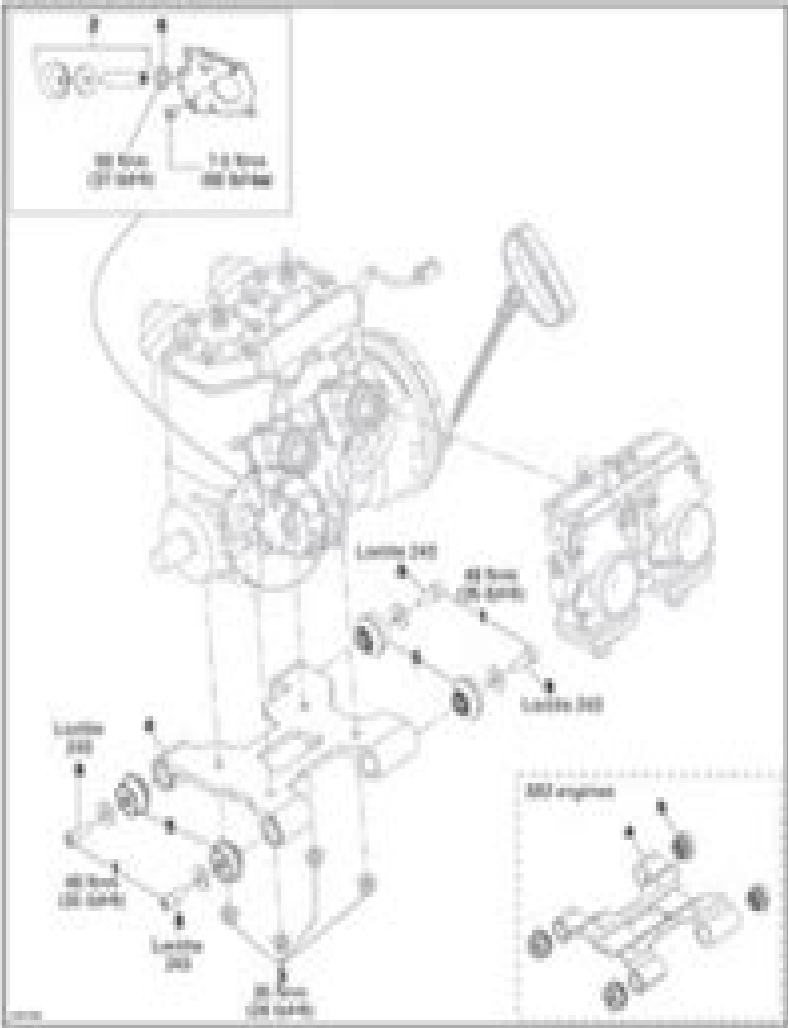


ENGINE SYSTEM



REMOVAL FROM VEHICLE

Vehicle and Engine Preparation

Place vehicle at workstation that will have access to an engineering team. Then start with area preparation of vehicle to doing the following:

Remove windshield.

Remove the 311 side panel.

Disconnect BLACK (+) cable from battery, then the RED (-) cable.

WARNING

Always disconnect battery or starter cables exactly in the specified order, BLACK (+) cable first. It is recommended to disconnect electrical connections prior to disconnecting fuel lines.

On 503 models, release the fuel pressure of the system. Refer to COMPONENT INSPECTION AND ADJUSTMENT.

From the Front of Vehicle

Remove front gas. Refer to EXHAUST SYSTEM.



Remove starter.

NOTE: Remove BLACK starter cable from vehicle, not from starter.

On right side of vehicle, do the following:

Remove muffler.

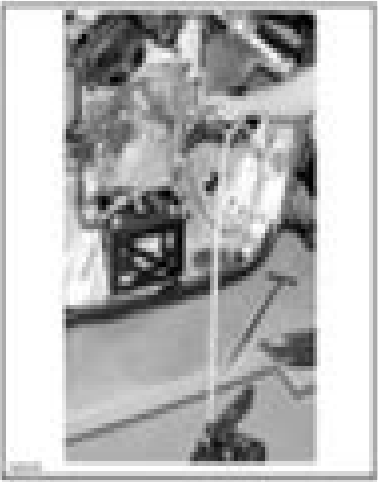
Open coolant reservoir.

Unplug from the coolant reservoir the hose going to the engine.



1. Connect fuel system to engine.

Using pump 47% 520 535 540, draw maximum vacuum from hose and engine.



Unplug magnets and trigger and connectors.

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Marco Cascella



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