



Get into the water pump housing.

- 4) Install a new key in the keyway on the drive shaft, and insert a new impeller.

- 5) Grease the impeller, and install the water pump housing, turning the drive clockwise, then tighten the bolts.

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LOWER UNIT LEAKAGE CHECK

- 1) Tighten the gear oil-drain screw, and connect the tester to the oil-level hole.
- 2) Pump the tester, and apply a pressure of 100 kpa (1.0 kgf/cm² 14.2 psi)
- 3) Check that the pressure is held at 100 kpa (1.0 kgf/cm² 14.2 psi) for 10 seconds.

NOTE: _____

If the pressure falls, the leakage from lower unit

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Yamaha Outboard Shop Manual Kalton C. Lahue,1986 **Outboard Motor Service Manual** Intertec Publishing,1987 Detailed tips on periodic servicing troubleshooting general maintenance and repair are explicitly outlined in this manual Repair is easy with the specifications and step by step repair procedures included for hundreds of models Volume II covers models with 30hp and above Books in Print Supplement ,2002 *Paperbound Books in Print* ,1991

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