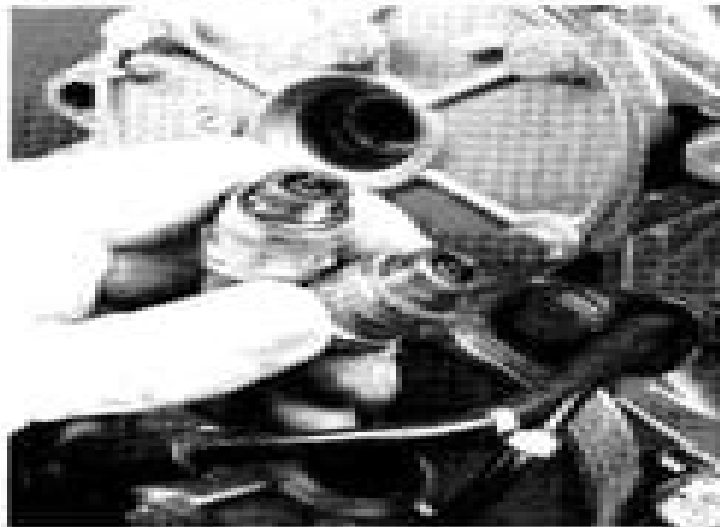


- 3- Start the engine in a body of water and check the water flow through the engine. See Chapter 2.
- 4- Check the gear oil in the lower unit. See Chapter 2.
- 5- Check the carburetor adjustments and the need for an overhaul. See Chapter 3.
- 6- Check the fuel pump for adequate performance and delivery. See Chapter 3.
- 7- Make a general inspection of the ignition system. See Chapter 3.
- 8- Test the starter motor and the solenoid. See Chapter 6.
- 9- Check the internal wiring.
- 10- Check the synchronization and timing. See Chapter 3.

2-3 COMPRESSION CHECK

A compression check is extremely important, because an engine with low or uneven compression between cylinders **CAN NOT** be tuned to operate satisfactorily. Therefore, it is essential that any compression problem be corrected before proceeding with the tune-up procedure. See Chapter 3.



Removing the spark plugs for inspection. These plugs are one of the major contributing factors to poor engine performance.

If the powerhead shows any indication of overheating, such as discolored or scorched paint, especially in the area of the No. 1 cylinder (top on 3-cylinder units and top starboard bank on VWs and V6s), inspect the cylinders visually thru the transfer ports for possible scoring. A more thorough inspection can be made if the heads are removed. It is possible for a cylinder with satisfactory compression to be scored slightly. Also, check the water pump. The overheating condition may be caused by a faulty water pump.

An overheating condition may also be caused by running the engine out of the water. For unknown reasons, many operators have the misconception that running an engine for a short period of time without the lower unit submerged in water, can be done without harm. **FALSE!** Such a practice will result in an overheated condition in a matter of **SECONDS**.

Water must circulate through the lower unit to the engine any time the engine is run to prevent damage to the water pump and an overheating condition. Just five seconds without water will damage the water pump and cause the engine to overheat.

Checking Compression

Remove the spark plug wires. **ALWAYS** grasp the molded can and pull it loose with a



A compression check should be taken in each cylinder before spending time and money on tune-up work. Without adequate compression, efforts in other areas to regain engine performance will be wasted.

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