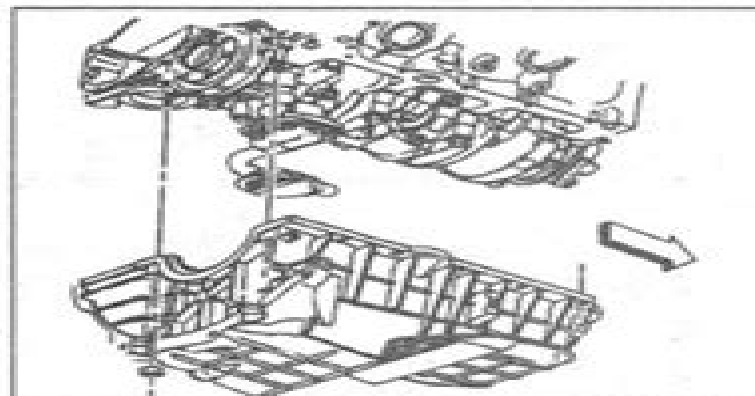


Important: Always install a new oil pan gasket.

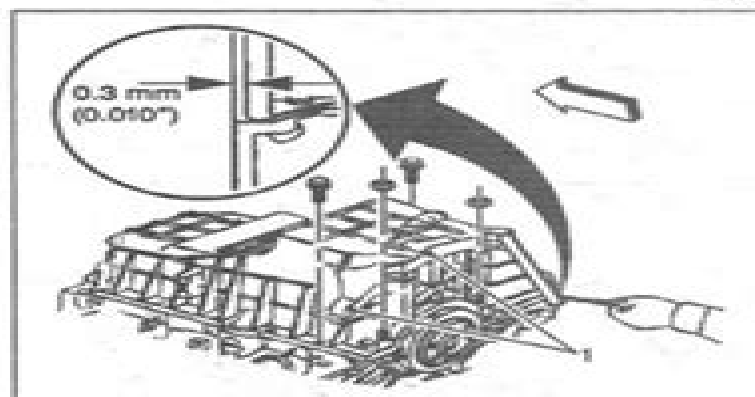
3. Install the oil pan gasket.
4. Install the oil pan against to engine block.
5. Slide oil pan back against straight edge using J 34673 or equivalent.



31736

Important: Use a feeler gauge to check the clearance between the three oil pan-to-transmission bell housing contact points. If clearance exceeds 0.254 mm (0.010 in) at any of the three points repeat steps until the clearance is within specification.

6. Install oil pan bolts and nuts. Do not tighten.



36436

Notice: If the clearance is more than 0.254 mm (0.010 in), powertrain durability may be impacted.

7. Install the bolts and nut using the following sequence:

Tighten

7.1. Tighten the bolts to 25 N·m (18 lb ft).

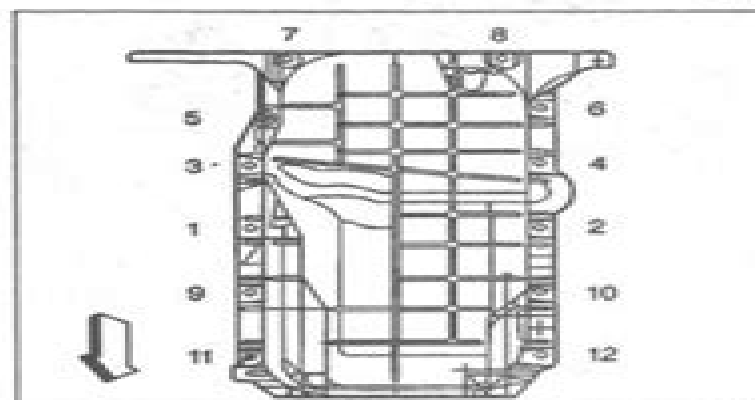
7.2. Tighten the nuts to 25 N·m (18 lb ft).

8. Measure the clearance again between the three oil pan-to-transmission bell housing contact points to verify proper alignment.
9. Install the oil filter gasket.
10. Oil filter adapter O-ring seal, if equipped.
11. Oil filter adapter bolts.

Tighten

Tighten the bolts to 20 N·m (15 lb ft).

Refer to *Fastener Notice* in General Information.



36437

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Daniel F McAuley



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Table of Contents 15 Oldsmobile Bravada Service Manual

1. Understanding the eBook 15 Oldsmobile Bravada Service Manual
 - The Rise of Digital Reading 15 Oldsmobile Bravada Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying 15 Oldsmobile Bravada Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an 15 Oldsmobile Bravada Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from 15 Oldsmobile Bravada Service Manual
 - Personalized Recommendations
 - 15 Oldsmobile Bravada Service Manual User Reviews and Ratings
 - 15 Oldsmobile Bravada Service Manual and Bestseller Lists
5. Accessing 15 Oldsmobile Bravada Service Manual Free and Paid eBooks
 - 15 Oldsmobile Bravada Service Manual Public Domain eBooks
 - 15 Oldsmobile Bravada Service Manual eBook Subscription Services
 - 15 Oldsmobile Bravada Service Manual Budget-Friendly Options

6. Navigating 15 Oldsmobile Bravada Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - 15 Oldsmobile Bravada Service Manual Compatibility with Devices
 - 15 Oldsmobile Bravada Service Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of 15 Oldsmobile Bravada Service Manual
 - Highlighting and Note-Taking 15 Oldsmobile Bravada Service Manual
 - Interactive Elements 15 Oldsmobile Bravada Service Manual
8. Staying Engaged with 15 Oldsmobile Bravada Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers 15 Oldsmobile Bravada Service Manual
9. Balancing eBooks and Physical Books 15 Oldsmobile Bravada Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection 15 Oldsmobile Bravada Service Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine 15 Oldsmobile Bravada Service Manual
 - Setting Reading Goals 15 Oldsmobile Bravada Service Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of 15 Oldsmobile Bravada Service Manual
 - Fact-Checking eBook Content of 15 Oldsmobile Bravada Service Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements

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