

ASSEMBLY

Piston Rings

NOTE

Always use **new** piston rings. Piston rings take a definite set and must not be reused if the engine has been operated. Always deglaze (or hone) the cylinder before installing **new** rings. Ring sets are available to fit oversize pistons.

CAUTION

Insufficient ring gap could cause the ends to abut at engine operating temperatures, resulting in ring breakage, cylinder scuffing and/or piston seizure.

CAUTION

Excessive ring gap results in high oil consumption and blow-by of exhaust gases. While blow-by contaminates the oil supply and leaves sludge in the crankcase, it also reduces engine efficiency by weakening the combustion seal necessary for efficient transfer of energy to the piston.

1. See Figure 3-127. Check ring gap before placing each ring on the piston.
 - a. Insert the **new** ring into the cylinder and square it in the bore using the top of the piston. Measure the ring gap with a feeler gauge.
 - b. Top compression ring gap must be 0.010-0.020 in. (0.25-0.51 mm).
 - c. Second compression ring gap must be 0.014-0.024 in. (0.36-0.61 mm).
 - d. Oil control rail gap must be 0.010-0.050 in. (0.25-1.27 mm).

NOTE

See Figure 3-127. Ring end gap dimensions also apply to oversize rings. Replace rings if gap exceeds specification. If gap is under specification, filing is permissible.

WARNING

Compressed air can pierce the skin and flying debris from compressed air could cause serious eye injury. Wear safety glasses when working with compressed air. Never use your hand to check for air leaks or to determine air flow rates. (00061a)

2. Use compressed air to remove any dirt or dust that may have settled in the oil drain holes and piston ring grooves.

12114x3a

Early Style
FULLY COATED
No bare aluminum



11625x3a

Figure 3-126. Measuring Running Clearance of Early Style Piston

6006



Figure 3-127. Measure Ring Gap

15 Night Train Service Manual

**Don L. Hofsommer, Carlos Arnaldo
Schwantes**



15 Night Train Service Manual:

Manual for the Motor Supply Train ,1918 **Field Manuals** United States. War Department,1947 **Central Link Light Rail Transit Project, Seattle, Tukwila and Seatac** ,1999 *Monthly Catalogue, United States Public Documents* ,1995 **Missouri Railroads** Don L. Hofsommer,Carlos Arnaldo Schwantes,2025-08-05 Missouri Railroads A Modern Crossroads 1921 2023 delves into the rich history of Missouri s railroads during their second century From the roaring 1920s when opulent Limited passenger trains crisscrossed the state to the tumultuous times of the Great Depression and World War II this book captures the essence of an era As the postwar years unfolded Missouri s railroads faced realignments and challenges The mid twentieth century witnessed shifts in routes technologies and passenger preferences Against this backdrop the book explores how the railroads adapted in the face of uncertainty Stunning historical images over 100 in color breathe life into this transformative period and bring the story to the present day Missouri Railroads goes beyond the history of a single state and its railroads to illustrate Missouri s vital role in shaping American railroading These railroad companies mirrored national trends yet each twist and turn carries a distinct local flavor Authors Don L Hofsommer and Carlos A Schwantes weave a captivating narrative that celebrates Missouri s contribution to the broader American story **Monthly Catalog of United States Government Publications** ,1995 *Consumer News* United States. Executive Office of the President. Office of Consumer Affairs,1976 **Journal of the United Service Institution of India** United Service Institution of India,1916 *Michigan School Moderator* ,1887 **Catalog of Copyright Entries. Third Series** Library of Congress. Copyright Office,1963 Includes Part 1 Number 1 Books and Pamphlets Including Serials and Contributions to Periodicals January June **Monthly Catalog of United States Government Publications** United States. Superintendent of Documents,1993 February issue includes Appendix entitled Directory of United States Government periodicals and subscription publications September issue includes List of depository libraries June and December issues include semiannual index **Cross Harbor Freight Movement Project in Kings, Queens, Richmond Counties, New York, and Hudson, Union, Middlesex, Essex Counties, New Jersey** ,2004 *Publications of the National Electric Light Association.-* ,1928 *Catalogue of the Public Documents of the ... Congress and of All Departments of the Government of the United States for the Period from ... to ...* ,1919 **The Southern Cultivator and Industrial Journal** ,1893 **Catalogue of the Public Documents of the ... Congress and of All Departments of the Government of the United States** United States. Superintendent of Documents,1929 *Catalogue of the Public Documents of the [the Fifty-third] Congress [to the 76th Congress] and of All Departments of the Government of the United States* United States. Superintendent of Documents,1896 **Proposed Conrail Acquisition (Finance Docket No. 33388) by CSX Corporation and CSX Transportation Inc., and Norfolk Southern Corporation and Norfolk Southern Railway Company (NS), Control and Operating Leases and Agreements, To Serve Portion of Eastern United States D(6v in 9pts),Dsum,F(7v),Fsum;** ,1998 **Code of**

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