

# Lexus ES 350 Workshop Manual

2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL

## ENGINE FRONT OIL SEAL

### COMPONENTS



2M-12

2M-12 ENGINE MECHANICAL — ENGINE FRONT OIL SEAL



- (b) Using a screwdriver, pry out the oil seal.  
**NOTICE:**  
After the removal, check the crankshaft for damage. If it is damaged, smooth the surface with 400-grit sandpaper.

- (c) Screwdriver tip before use.



### INSTALLATION

#### INSTALL TIMING CHAIN CASE OIL SEAL

- (a) Apply MP grease to a new oil seal lip.  
(b) Using SST and a hammer, tap in the oil seal until its surface is flush with the timing chain cover edge.  
SST (9K216-60011) (9K216-60011)  
Oil seal lip in depth:  
8 to 1 mm (0.3 to 0.039 in.)

- NOTICE:**  
• Keep the lip free of foreign matter.  
• Do not tap the oil seal at an angle.

#### 2. INSTALL CRANKSHAFT PULLEY

- (a) Align the pulley set key with the key groove of the pulley, and slide on the pulley.

- (b) Using SST, install the pulley bolt.  
SST (9K213-79011) (9K213-79020) (9K330-60011)  
Torque: 200 N·m (2,000 kgf·cm, 154 ft·lb)

#### 3. INSTALL V-RIBBED BELT (See page 2M-7)

#### 4. INSTALL V-BANK COVER SUB-ASSEMBLY (See page 2M-40)

#### 5. INSTALL ENGINE ROOM SIDE COVER LH (See page 2M-55)

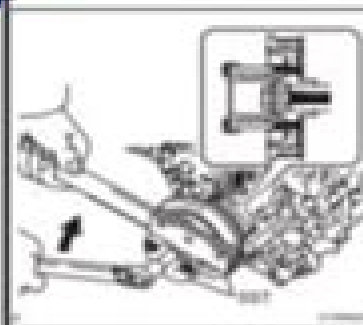
#### 6. INSTALL ENGINE ROOM SIDE COVER RH (See page 2M-55)

#### 7. INSTALL COOL AIR INTAKE DUCT SEAL (See page 2M-55)

#### 8. INSTALL FRONT FENDER APRON SEAL RH

#### 9. INSTALL FRONT WHEEL RH

- Torque: 155 N·m (1,550 kgf·cm, 75 ft·lb)



# 2015 Lexus Es 350 Repair Manual

**SJ Ball**



## **2015 Lexus Es 350 Repair Manual:**

## The Enigmatic Realm of **2015 Lexus Es 350 Repair Manual**: Unleashing the Language is Inner Magic

In a fast-paced digital era where connections and knowledge intertwine, the enigmatic realm of language reveals its inherent magic. Its capacity to stir emotions, ignite contemplation, and catalyze profound transformations is nothing short of extraordinary. Within the captivating pages of **2015 Lexus Es 350 Repair Manual** a literary masterpiece penned by way of a renowned author, readers attempt a transformative journey, unlocking the secrets and untapped potential embedded within each word. In this evaluation, we shall explore the book's core themes, assess its distinct writing style, and delve into its lasting impact on the hearts and minds of those that partake in its reading experience.

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