

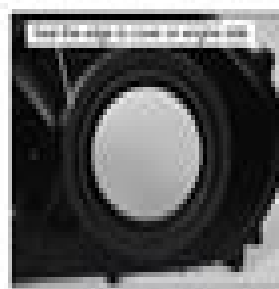
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CLUTCHING



PVT ASSEMBLY INSPECTION

- Inspect PVT outer cover to ensure seal. Replace if cracked or damaged. Align the alignment mark on the cover with the mark on the engine case.



- Place a few rods on transmission input shaft.
- Apply RTV silicone sealant to outside edge of inner cover to engine case. It should be able to light transmission the case across joint to engine case. Surface must be clean to ensure adhesion of silicone sealant.
- Hand-tighten and tighten rear cover bolts just enough to hold it in place.
- Apply oil seal cover and align engine. Hand-tighten rear cover and tighten screws securely.
- Torque rear cover cover (see 25 to specification).



Inner Cover Bolt Torque (Metric)
10 N·m (7.5 ft·lb)
Outer Cover Bushing Bolt Torque
10 N·m (7.5 ft·lb)
Drive Clutch Bushing Bolt Torque
40 N·m (30 ft·lb)

- Insert shift shaft splines in transmission input shaft.



- Clean splines inside shift shaft and on the transmission input shaft.
- Apply a light film of grease to the splines on the shaft.
- Install the drive shaft, axially, but without, and retaining bolt. Torque to specification.
- Clean end of beam on cover and the outer face inside drive shaft.
- Insert drive shaft and torque retaining bolt to specification.
- Hand-tighten retaining bracket of cover. The rear bolt is installed. Mount on flywheel and be ready to use.
- Only replace PVT outer cover when gearshift is damaged. Place the gasket with the same side as ES.

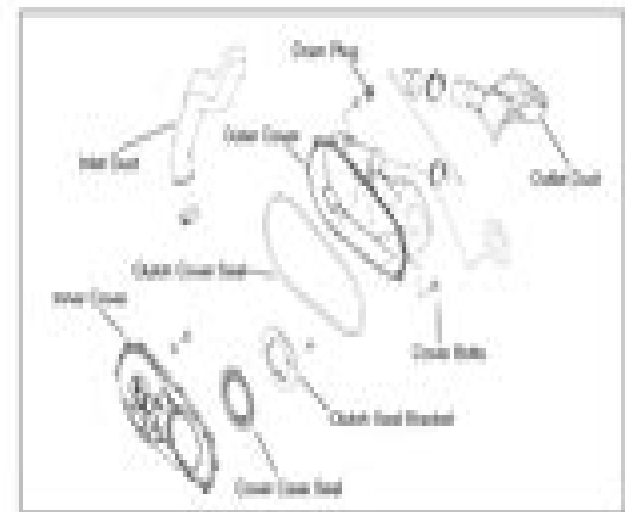


- Hand-tighten PVT outer cover and secure with screws.
- Hand-tighten bolt assembly, gear and seal.

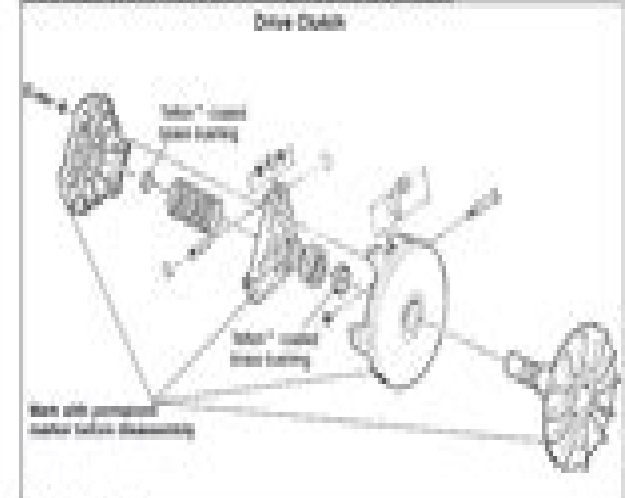


CLUTCHING

PVT SEALING AND DUCTING COMPONENTS



NON-ESL DRIVE CLUTCH EXPLODED VIEW



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Xiaolong Qi



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