

Fig. 2-10



12. Remove the four cap screws and lock washers securing the recoil starter, then remove the starter from the engine. Leave it in the engine compartment.

Fig. 2-11



13. Carefully support the head, then remove the ground wires and lead cable from the magneto housing.

Fig. 2-12



14. Loosen the cap screws and nut securing the engine screws to the front end.

Fig. 2-13



15. Lift the engine up and attach a long piece of fuel hose to the engine coolant drain (located on the exhaust side of the engine). Run the hose outside the engine compartment and into a container. Open the drain and remove the filler cap. Once the coolant stops flowing, remove the hose and tighten the drain valve.

Fig. 2-17



16. Raise the engine up slightly, then loosen the clamp securing the supply hose to the water pump housing and remove the hose from the water pump. Loosen the clamp securing the hose to the thermostat cap, then remove the hose from the cap.

Fig. 2-18



17. Lift the engine with mounting brackets out of the engine compartment.

2

18. Remove the mounting brackets from the crankcase.

## Disassembling Engine

1. Using the spinner wrench to secure the flywheel, remove the flywheel nut, lock washer, and the washer, then remove the four starter pulley cap screws and remove the pulley.

Fig. 2-19



2. Install the Crankshaft Protector Cap (p/n 0644-234) over the end of the crankshaft.

Fig. 2-20



- NOTE: A suitable substitute protective cap can be made by welding a 3 mm (1/8 in.) plate on one side of a spare flywheel nut.

3. Using the Flywheel Puller/Spinner Wrench (p/n 0614-105) or suitable substitute, remove the flywheel from the crankshaft by tightening the puller bolt, striking the head of the puller bolt with a hammer, and tightening again. Repeat this procedure until the flywheel is free. Account for the key.

## CAUTION

To prevent damage to the crankshaft, the puller must bottom on the cap and not on the crankshaft. Also, do not thread puller bolts more than 12.7 mm (1/2 in.) into the flywheel. Damage to the coils may result.

Fig. 2-21



Fig. 2-22



- NOTE: To ensure the cleanliness of the flywheel magnets, place the flywheel (with the magnets facing upward) on a steel bench.

4. Remove the four Allen-head cap screws securing the magnets case to the crankcase.

Fig. 2-23



# Arctic Cat Zr 600 Manual Drivetrain

**L Cohen**



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