

Nissan Frontier 2015-2020 Workshop Manual

CYLINDER BLOCK

Exploded View



- | | | | |
|------------------------------------|-------------------|------------------------------|------------------------|
| ① Crankshaft position sensor (CKP) | ② Crankshaft | ③ Crankshaft pin | ④ Crankshaft nut |
| ⑤ Oil temperature sensor | ⑥ Oil level gauge | ⑦ Thrust bearing | ⑧ Crankshaft key |
| ⑨ Second ring | ⑩ Third ring | ⑪ Connecting rod bearing | ⑫ Lower cylinder block |
| ⑬ Oil pin | ⑭ Power pin | ⑮ Connecting rod bearing cap | ⑯ Oil level gauge |
| ⑰ Oil pin | ⑱ Power pin | ⑲ Connecting rod bearing cap | ⑳ Oil level gauge |
| ㉑ Oil pin | ㉒ Power pin | ㉓ Connecting rod bearing cap | ㉔ Oil level gauge |
| ㉕ Oil pin | ㉖ Power pin | ㉗ Connecting rod bearing cap | ㉘ Oil level gauge |
| ㉙ Oil pin | ㉚ Power pin | ㉛ Connecting rod bearing cap | ㉜ Oil level gauge |
| ㉝ Oil pin | ㉞ Power pin | ㉟ Connecting rod bearing cap | ㊱ Oil level gauge |
| ㊲ Oil pin | ㊳ Power pin | ㊴ Connecting rod bearing cap | ㊵ Oil level gauge |
| ㊶ Oil pin | ㊷ Power pin | ㊸ Connecting rod bearing cap | ㊹ Oil level gauge |
| ㊺ Oil pin | ㊻ Power pin | ㊼ Connecting rod bearing cap | ㊽ Oil level gauge |
| ㊾ Oil pin | ㊿ Power pin | ㋀ Connecting rod bearing cap | ㋁ Oil level gauge |

Turn bolts 55 degrees clockwise (angle tightening).

- CAUTION**
- Confirm the tightening angle by using an angle wrench (SST: RT10152100) — (J) (A) or protrusion. Be careful by visual inspection without the test.
 - After tightening connecting rod cap bolt, check that the connecting rod rotates smoothly.
 - Check the connecting rod side clearance.
 - Check the piston protrusion. Refer to [Fig. 10-10](#).

Install balancer unit with the following procedure:

CAUTION

When any one of the components below is replaced, adjust backlash of the balancer unit. Refer to [Fig. 10-11](#).

- Crankshaft
- Cylinder block
- Balancer unit

Check the crankshaft at the TDC of its compression stroke. Refer to [Fig. 10-12](#).

Turn the crankshaft pin (201) — (Max. 1750g (A)).

Place the hole of the balancer unit (shown with test hole (C) on the cylinder block side, and place stem (B) of balancer unit as shown in the figure.

⊖ Engine test

Install the balancer unit fixed with fixing pin (A) to cylinder block together with baffle plate (C).

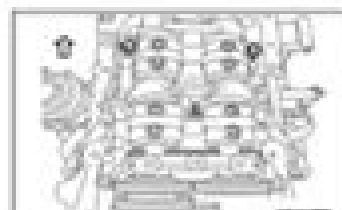
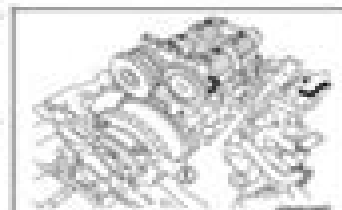
⊖ Engine test

CAUTION

The balancer unit weights must be positioned on the opposite side to the crankshaft.

Temporarily tighten balancer unit mounting test (B).

⊖ Engine test



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IntelliChoice, Inc, Steven Gross



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