

MAINTENANCE AND TUNE-UP TIGHTENING TORQUES

	N•m	ft.-lb.
Oil drain plug	18-23	13-16.5
Oil filter	Hand tight	Hand tight
Front axle	36-52	26-37.5
Front axle clamp bolt	15-25	11-18
Handlebar		
Mounting bolts	15-25	11-18
Holder nut	80-100	58-72.5
Steering stem nut	80-100	58-72.5
Fork bridge lower clamp bolt	25-40	18-29
Fork cap bolt	45-55	32.5-39.8
Rear axle nut	60-95	43.5-69.5
Rear torque link bolt and nut	40-60	29-43.4
Foot rest mounting bolts	15-25	11-18

MAINTENANCE AND TUNE-UP SPECIFICATIONS

Throttle grip rotational free play	
1987-1993	0.5-1.0 mm (0.02-0.04 in.)
1994-1999	3.0-6.0 mm (0.12-0.24 in.)
2000-on	2.0-4.0 mm (0.08-0.16 in.)
Automatic de-compression cable free play	
Distance between lever and stopper	
Front cylinder	1.5-2.5 mm (0.06-0.10 in.) (dimension A)
Rear cylinder	1.0-2.0 mm (0.04-0.08 in.) (dimension B)
Rear brake pedal	
Height above foot peg	
1987-1995	22 mm (0.87 in.)
1996-on	65 mm (2.6 in.)
Engine cylinder number	
Rear cylinder	No. 1
Front cylinder	No. 2
Firing order	Front, rear
Engine compression	
Standard	1,000-1,400 kPa (142-199 psi)
Service limit	800 kPa (114 psi)
Ignition timing	Non adjustable
Idle speed	950-1,050 rpm
Spark plug type	
1987-1989	NGK DP8EA-9 or ND X24EP-U9
1990-on	NGK DPR8EA-9 or ND X24EPR-U9
Spark plug gap	0.8-0.9 mm (0.031-0.035 in.)
Oil pressure @ 3,000 rpm	3.5 kg/cm ² (50 psi) to 6.5 kg/cm ² (92 psi)
Throttle cable ends (carburetor synchronization)	18.5 mm (0.73 in.)

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Mansur Darlington



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