





- If reusing the original chain, service it as required, then connect it to the old chain and pull it around the front sprocket. Disconnect the chains.
- 8. Install by reversing the preceding removal steps while noting the following:
  - On an O-ring chain, install the four O-rings onto the master link as shown in Figure 41, typical.



- b. If assembling the chain using a press fit master link, refer to Press Fit Master Link in this section to press the side plate onto the connecting link.
- Install the spring clip onto the master link so the closed end of the clip faces the direction of chain travel (Figure 42).
- d. Lubricate and adjust the drive chain as described in Chapter Three.

#### Press Fit Master Link

### CAUTION

Attempting to install a press-fit master link without the proper tools can damage the master link and parts of the chain.

#### NORE

Most commercial press-fit chain tools are designed to press the side plate onto the conmeeting link to its correct depth. If the side plate is pressed on too far, it will bind the chain where it is joined at the master link. If the side plate is not pressed on far enough, the spring clip cannot be installed correctly and will probably come off. Properly installed, the slide plate is flush with both pin seating grooves in the connecting link.

Many drive chains are equipped with a master link side plate that is pressed into place. To install this type of master link, a press-fit chain tool is required; Figure 43 illustrates one type of chain press tool. To disconnect the chain, first remove the outer clip from the master link, then use a chain breaker to separate the side plate from the connecting link. 1 -1

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**Ed Scott** 

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# **Table of Contents 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals**

- 1. Understanding the eBook 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - The Rise of Digital Reading 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Advantages of eBooks Over Traditional Books
- 2. Identifying 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Exploring Different Genres
  - o Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
- 3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - User-Friendly Interface
- 4. Exploring eBook Recommendations from 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Personalized Recommendations
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals User Reviews and Ratings
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals and Bestseller Lists
- 5. Accessing 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals Free and Paid eBooks
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals Public Domain eBooks
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals eBook Subscription Services
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals Budget-Friendly Options

- 6. Navigating 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals eBook Formats
  - o ePub, PDF, MOBI, and More
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals Compatibility with Devices
  - 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Highlighting and Note-Taking 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Interactive Elements 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
- 8. Staying Engaged with 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
- 9. Balancing eBooks and Physical Books 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Benefits of a Digital Library
  - o Creating a Diverse Reading Collection 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Setting Reading Goals 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Fact-Checking eBook Content of 1986 2003 Harley Davidson Sportster Motorcycle Service Manuals
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements

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