

# Alternators & Regulators

## MOTORCRAFT WITH SEPARATE REGULATOR (Cont.)

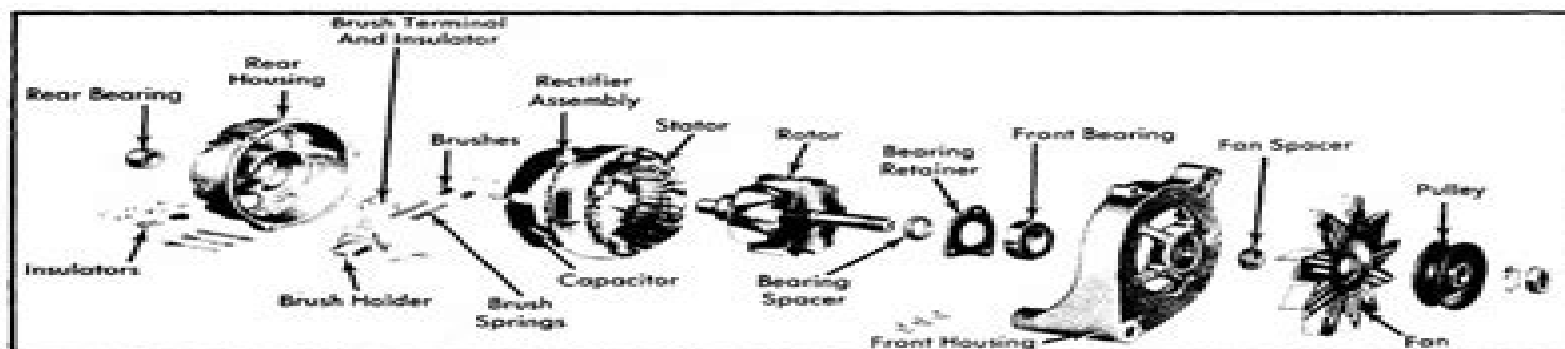


Fig. 5 Exploded View of Rear Terminal Alternator

2) Position rotor stop on drive shaft with recessed side against stop-ring. Position front housing, fan spacer, fan, pulley, and lock washer on drive shaft and install retaining nut. Tighten retaining nut using suitable tool.

3) If rear housing bearing was removed, support housing on inner boss and press in new bearing flush with outer end surface. Place brush springs, brushes, brush terminal, and terminal insulator in brush holder and hold brushes in position by inserting small piece of stiff wire in brush holder. Position brush holder assembly in rear housing and install mounting screws. Position brush leads in holder.

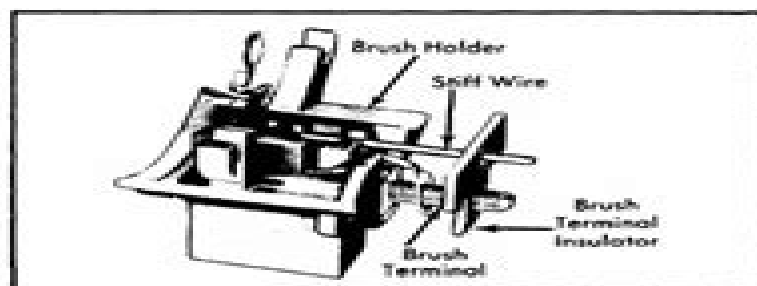


Fig. 6 Brush Holder Assembly with Wire for Retaining Brushes in Place Inserted Through Holes

4) Wrap three stator winding leads around rectifier terminals and solder using suitable 100 watt soldering iron and rosin-core solder. Position stator neutral lead eyelet on stator terminal screw and install screw in rectifier assembly.

5) For rectifier with diodes exposed, insert special screws through wire lug, dished washers, and circuit board. Turn screw 1/4 turn counterclockwise to lock. For single circuit boards with built-in diodes, insert screws straight through wire lug, insulating washer and rectifier, into insulator.

Flar insulating washers are to be used between stator terminal and board when single circuit board is used.

**NOTE** — Dished washers are to be used only on circuit board with exposed diodes. If dished washers are used on single circuit board, short circuit will occur.



Fig. 7 View Showing Proper Positioning of Brush Leads

6) Position capacitor on rectifier terminals. On circuit board with exposed diodes, install "STA" and "BAT" terminal insulators. On single circuit board, position square stator terminal insulator in rectifier assembly. Position "BAT" terminal insulator on "BAT" terminal. Position stator and rectifier assembly in rear housing. Make certain all terminal insulators are seated properly in appropriate recesses. Position "STA" (black), "BAT" (red), and "FLD" (orange) insulators on terminal bolts and install retaining nuts.

7) Wipe rear end bearing of rotor shaft with clean, lint free cloth. Position rear housing and stator assembly over rotor and align scribe marks made during initial disassembly. Seat machined portion of stator core into step in both end housings. Install housing through bolts. Remove brush retracting wire, and put small amount of water-proof cement over hole to seal from moisture.

# 1986 Mercury Marquis Service Repair Manual

**A Gutmann**



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