# TORQUE VALUES

### ENGINE

ITEM	Q/t	THREAD DIA.	TORQUE N-m (kg-m, ft-lb)	REMARKS
Oil drain bolt	3	14	32-38 (3.2-3.8, 23-27)	
Oil filter bolt	1	210	29-31 (2.9-3.1, 21-22)	
Oil pressure switch	1.0		15-20 (1.5-2.0, 11-14)	Apply 3-BOND
Balancer stopper plate nut	8 mm 1	8	20-25 (2.0-2.5, 14-18)	sealant to
1	0 mm 1	10	30-35 (3.0-3.5, 22-25)	- the threads
Valve adjuster lock nut	6 2	6	22-26 (2.2-2.6, 16-19)	
Cylinder head cover bolt		6	8-12 (0.8-1.2, 6-9)	
Cylinder head bolt	8	10	30-36 (3.0-3.6, 22-26)	
Cam sprocket bolt	2		18-20 (1.8-2.0, 13-14)	
Clutch lock nut	310	20	55-60 (5.5-6.0, 40-43)	
Primary drive gear bolt		1.2	46-50 (4.6-5.0, 33-36)	
Flywheel bolt		12	110-130 (11.0-13.0, 80-94)	
Crankcese bolt	6 mm 15	-6	10-14 (1.0-1.4, 7-10)	
	8 mm 1	8 8	22-28 (2.2-2.8, 16-20)	
Connecting rod bearing cap nut		8	25-29 (2.5-2.9, 18-21)	17
Crankshaft bearing holder bolt		10	30-37 (3.0-3.7, 22-27)	
Starter clutch socket bolt		8	33-37 (3.3-3.7, 24-27)	- Apply thread
Gearshift pedal arm bolt		6	10-14 (1.0-1.4, 7-10)	lock agent to
Exhaust pipe joint nut			12-16 (1.2-1.6, 9-12)	- the threads

### FRAME

ITEM	Onty	THREAD DIA.	N·m (kg-m, ft-lb)	REMARKS
Fuel cup	31		3-5 (0.3-0.5, 2-4)	
Front engien mounting bolt	3	12	60-70 (6.0-7.0, 43-51)	
Rear engien mounting bolt	2:	12	60-70 (6.0-7.0, 43-51)	
Upper engine mounting bolt	1	10	35-45 (3.5-4.5, 25-33)	0.0
Engine mounting bracket bolt	8	8	24-30 (2.4-3.0, 17-22)	
Rear exhaust pipe band bolt			24-30 (2.4-3.0, 17-22)	
Rear brake pedal arm bolt	1	8	24-30 (2.4-3.0, 17-22)	
Front brake master cylinder holder bolt	2	6	10-14 (1.0-1.4, 7-10)	
Front axle nut	1	12	55-65 (5.5-6.5, 40-47)	Commence of the second
Front axle holder nut	2:	- 8	18-25 (1.8-2.5, 13-18)	-Apply thread
Fork piston socket bol:	2	8	15-25 (1.5-2.5, 11-181	- lock agent to
Fork top pinch bolt	2	7	9-13 (0.9-1.3, 7-9)	-the threads
Fork bottom pinch bolt	2	1:0	45-55 (4.5-5.5, 33-40)	
Fork tube cap	2	31	15-30 (1.5-3.0, 11-22)	
Steering bearing adjustment not		26	23-27 (2.3-2.7, 17-20)	
Steering stem nut	7	26	90-120 (9.0-12.0, 65-87)	
Brake caliper bracket bolt	2		20-30 (2.0-3.0, 14-22)	-Apply thread
Front brake disc bolt	- 8	8	37-43 (3.7-4.3, 27-31;	- lock agent to
Rear brake torque link nut	- 28		18-25 (1.8-2.5, 13-18)	- the threads
Rear axie nut	2	1.6	80-100 (8.0-10.0, 58-72)	
Rear shock absorber damper lock nut			30-45 (3.0-4.5, 22-33)	-y-Apply thread
Rear shock absorber mounting bolt	11183	L 0000 1		flock agent to
Upper	- 2	-8	24-30 (2.4-3.0, 17-22)	Line threads
Lower	2	10	30-40 (3.0-4.0, 22-29)	Parameter (Approximate)
Swingarm pivot bolt	1	14	60-70 (6.0-7.0, 43-51)	15
Final driven sprocket nut	- 5	10	60-70 (6.0-7.0, 43-51)	
Rear shock absorber upper mount	2	1.4	100-120 (10.0-12.0, 72-87)	
Spoke nipple	100	La constitución de la constituci	7-11 (0.7-1.1, 5-8)	

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