

- Remove 4 bolts securing gear case to drive shaft housing.



a - Bolt (4)

Disassembly

Water Pump

NOTE: If water tube seal remained in drive shaft housing, remove seal from housing and reinstall on water pump cover. Secure seal to cover with Loctite 403.

- Remove 4 bolts securing pump cover.



a - Bolt
b - Bolt (4)

NOTE: Replace cover if thickness of steel at discharge slot is 0.060 in. (1.524mm) or less, or if grooves (other than impeller seating groove) in cover rib are more than 0.030 in. (0.762mm) deep.

- Remove cover, washer (above impeller), impeller, key and washer (below impeller).
- Remove cover gasket, base plate and base gasket.

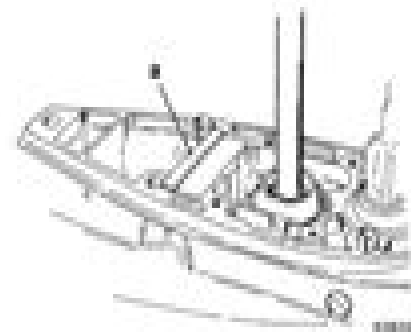


a - Cover
b - Washer (above impeller)
c - Impeller
d - Key
e - Washer (below impeller)
f - Cover Gasket
g - Base Plate
h - Base Gasket

NOTE: Replace impeller if:

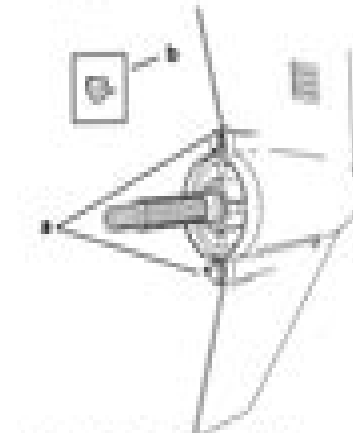
- Impeller blades are cracked, bent or worn.
- Impeller is pitted or melted.
- Rubber portion of impeller is not bonded to impeller hub.

- Remove and/or replace exhaust deflector plate if damaged.



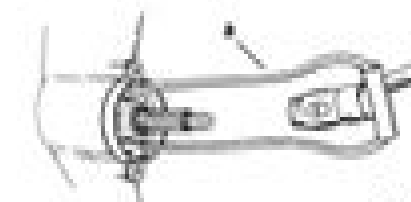
a - Deflector Plate

- Remove bearing carrier attaching bolts and locking tab washers or flat washers. Discard tab washers.



a - Bolts and Tab Washers or Flat Washers
b - Tab Washers (Type I)

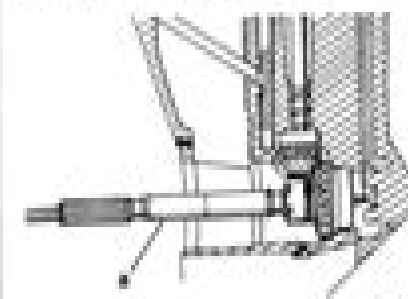
- Using Puller (91-27793), remove carrier assembly from gear case.



a - Puller (91-27793)

NOTE: When removing propeller shaft assembly, cam follower may dislodge. Retrieve follower from gear housing.

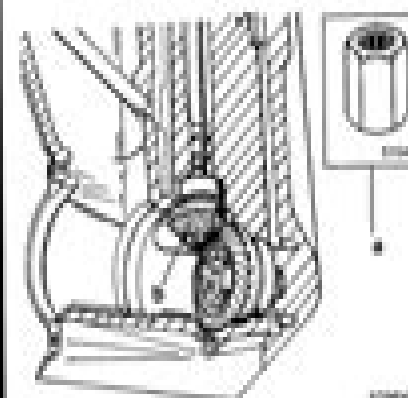
- Remove propeller shaft assembly.



a - Propeller Shaft

Model	Drive Shaft Holding Tool
25, 40/50 (4-Stroke)	91-82180M
Force 40/50	91-825190
30/40, 40/50	91-825190

- Remove pinion nut and discard.



a - Drive Shaft Holding Tool
b - Pinion Nut

- Remove drive shaft assembly and pinion gear.

15 Mercury 50 Elpto Service Manual

Wenbin Ji



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The Outboard Boater's Handbook: Advanced Seamanship and Practical Skills David R. Getchell, David Getchell, 1994 This comprehensive manual shows you how to go places and do things you never thought possible in a small outboard motorboat A well designed ruggedly built 17 footer for instance can fish offshore circumnavigate Lake Superior and crisscross the continent on inland waterways or on a trailer pulled by the family car Small outboards are among the most versatile boats ever developed and are far more able than you might expect Covered here are all the popular types and some exciting alternatives as well as methods that may change your entire boating outlook Aided by contributions from other experts veteran outboard skipper David R Getchell Sr offers a wealth of useful facts and special savvy that reveal for the first time in a single book the true potential of these democratic boats 20 feet and under Here are the means to understand what can be done and the way to do it safely including how to judge a boat s potential and capabilities based on design and construction how to rebuild an older boat how to handle a little boat in big seas surf or shallow water how to navigate how to read the weather how to head upriver or offshore how to trailer your boat how to manage and equip it for camp cruising on a nearby lake or for subarctic exploration and how to care for the boat and motor *Diver* ,1991 *Mercury Outboards Service Manual, Models 50, 70* ,1980 *Service Manual* Brunswick Corporation,1984 *Mariner Outboards, Mercury Outboards Service Manual* ,1994 **Service Manual Mercury Outboards** Brunswick Corporation,1980 **Mercury Outboard Motor Service Manual** ,1976* **Mercury Outboards Service Manual** Mercury Marine,1979 **Mariner Outboards, Mercury Outboards Service Manual** ,1995 *Mercury and Mariner Outboards Service Manual* Brunswick Corporation. Mercury Marine,1995 Mercury and Mercury/Mariner Outboards Service Manual Brunswick Corporation. Mercury Marine,198? *Mercury Outboards Service Manual* Mercury Marine,1978 Mercury Outboards Service Manual Mercury Marine,1980 Mariner Outboards, Mercury Outboards Service Manual ,1995 Covers models 45 Jet 50 55 Marathon 55 SeaPro 60 60 Big Foot 60 Marathon 60 SeaPro **Seloc's Mercury Outboard, 1965-1986** Joan Coles, Clarence W. Coles,1986 **Mercury Outboards Service Manual** Mercury Marine,1984 Mercury Outboard Motor Service Manual, Vol. 5 ,1976 *Service Manual* ,1978 **Mercury Marine Service Manual, Mercury Outboards 1965 and Prior** Kiekhaefer Mercury. Fon du Lac, Wis,1958 Service Manual, Mercury Outboards Brunswick Corporation. Mercury Marine,1971

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