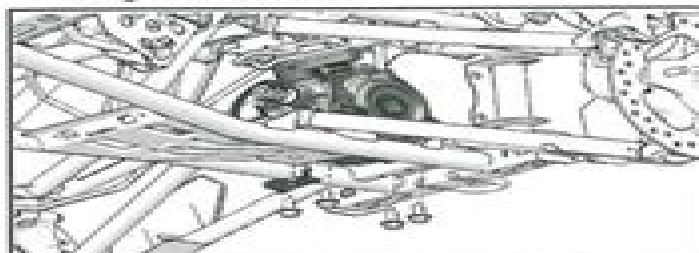


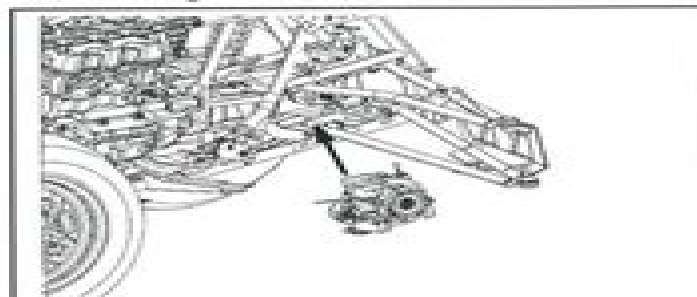
11. Remove the vent line and the (4) bolts securing the front gearcase to frame.



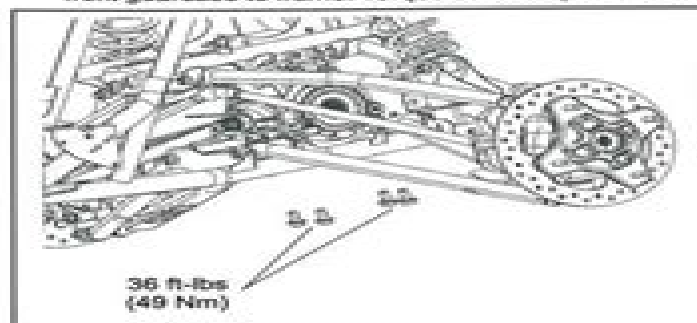
12. Lay the gearcase on its side and rotate it in the frame so the input shaft is facing you.
13. Remove the gearcase from the front RH wheel well area and carefully slide it between the upper and lower A-arms.

#### FRONT GEARCASE INSTALLATION (NON-EPS MODELS)

1. Install the gearcase between the A-arms as shown.



2. Install the vent line and the (4) bolts that secure the front gearcase to frame. Torque bolts to specification.



#### TORQUE

Front Gearcase Mounting Bolts:  
36 ft-lbs (49 Nm)

3. Connect and route the AWD wire harness along the frame and install a plastic tie strap to attach it to the frame.



4. Place the lower steering post assembly into the front gearcase.

# 15 Polaris 850 Xp Service Manual

**O García**



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