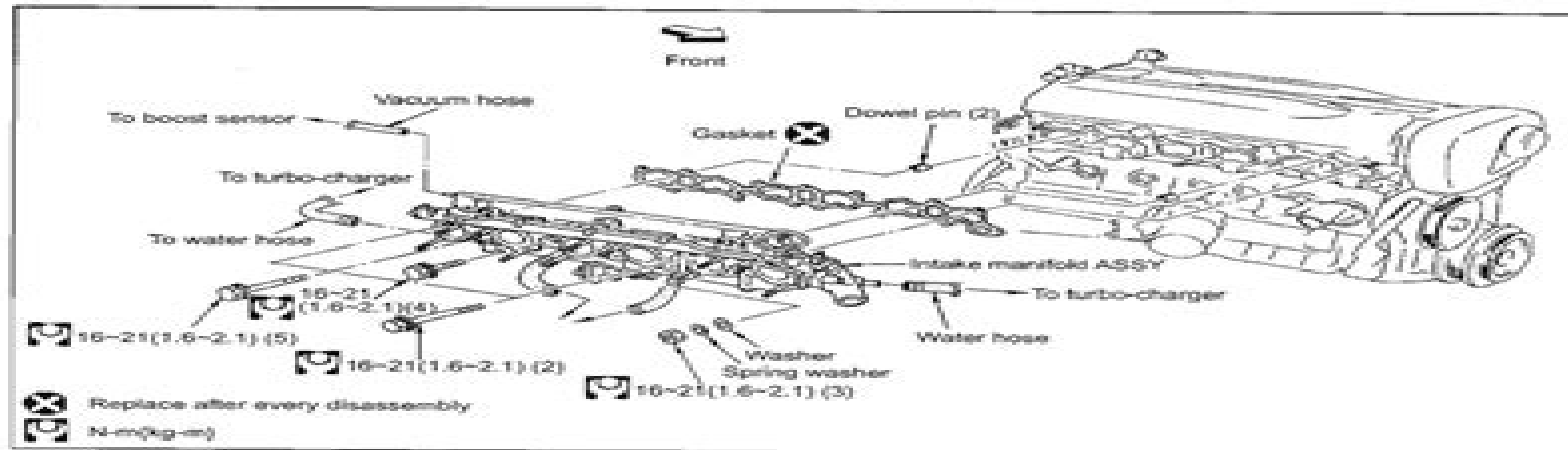
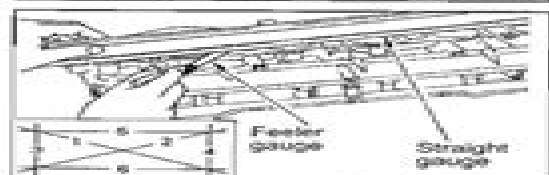
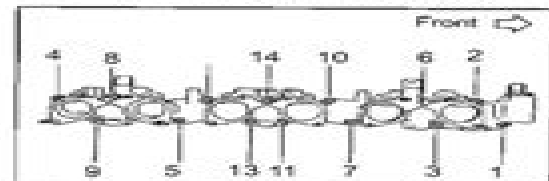
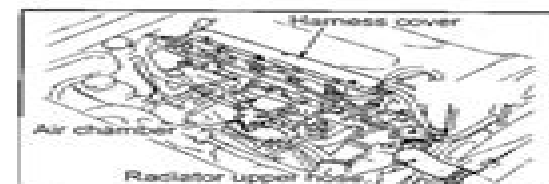


## 5. INTAKE MANIFOLD



### Removal

1. Release the fuel pressure.
  2. Remove the battery negative terminal.
  3. Drain coolant from the radiator drain plug.
  4. Remove the front strut tower bar.
  5. Remove accelerator cable.
  6. Remove the intake manifold.
  7. Remove the throttle chamber.
  8. Remove the air chamber.
  9. Disconnect the radiator upper hose at water outlet side.
  10. Disconnect the water hose at water outlet side.
  11. Remove all connectors and terminals extending from the harness cover to shift the harness cover.
  12. Remove the intake manifold.
- Loosen installation bolts and nuts in the order shown to remove intake manifold.



### Inspection

Distortion of the intake manifold

- Use a scraper to remove old gasket.
  - Use a straight gauge and feeler gauge to measure the distortion of the front and reverse surface in six directions.
- Limit value (mm) 0.15
- Replace the intake manifold if the distortion is over the limit.

# Arrow150 Engine Service Manual

**Marco Cascella**



## **Arrow150 Engine Service Manual:**

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