# atlas 52 DRILL PRESS

#### FOUR NEW FEATURES!

Four new features of the higher priced Atlas Drill Presses have been built into the Atlas 52: new double-row bearing design, fully enclosed splined spindle.

larger heavier column, and machine ground tables. These improvements mean permanent accuracy, vibrationless, trouble-free performance, greater strength and rigidity.

The cutaway view at the left shows details of the new 52 bearing and spindle construction. The large, double-row SKF deep-grooved ball bearing in the drive pulley takes the belt pull. Two more SKF bearings support the spindle in the quill. Note also the three precision-bored quill guides, splined spindle, spindle cap and pulley guard.



(Right) The 52 Drill Press
may be equipped with idler pulleys for bench or lineshaft
drive in place of the direct motor drive furnished as standard.
Price of idler pulley drive
when ordered with the 52 Drill
Press— extra. When ordered separately—No. BD3-54A
— —wt. 7 lb.

#### ATLAS NO. 52 DRILL PRESS

Atlas No. 52 complete with Jacobs 1/16" to 1/2" Chuck-

Atlas No. 52 complete with Jacobs 0 to 1/2" Chuck-

Prices do not include motor (see page 47). This drill press is designed to be run from a 14 or 14 H. P. 1740 RPM motor. Motor pulley furnished is for 34" diameter shaft—pulley prices for other size motor shafts on request.

#### SPECIFICATIONS

Overall Height
Overall Width
Change in Department of the contract of the co
Maximum Distance Table
to Jaws 994" Spindle Travel 5" Spindles 6 splines 14" diameter Ground Steel Column 214" dia
Spindle Travel
Spindles S splines, 34" diameter
Ground Steel Column 214" dia.
Drills to Center of
Circle
Circle 12% dia. Chuck Capacity 53/66
Table Travel 946"

Distance Chuck to Base 1214"
No. SKF Ball Bearings
Pulley Ball
Bearing Double-Row SKF
Number of Speeds
Range of Speeds 600-5000 RPM
Size of Table
Hole through Motor
Pulley
Diagonal Slots in Table (Rectangu-

Complete os shown

less motor

Shipping Weight-91 lb.

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**Victor M. Corman** 

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