



Welding Conditions		Welding Speed (in/min)	
1/8" (3.2mm)	20-25	1/4" (6.4mm)	10-15
3/16" (4.8mm)	15-20	5/16" (7.9mm)	8-12
1/4" (6.4mm)	10-15	3/8" (9.5mm)	6-10
5/16" (7.9mm)	8-12	1/2" (12.7mm)	4-8
3/4" (19.1mm)	4-6		

Welding Conditions: 1/8" (3.2mm) to 3/4" (19.1mm)

Welding Speed: 4 in/min to 20 in/min



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110 **ASTRO POWER**

Astro 110 Mig Welder Manual

Jicheng Xie



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