

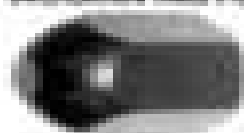
Nuts: Acorn-Coupling-Lock - Spherical Flange

UNITED's Nuts! Acorn, Coupling, Lock and Flange Nuts

UNITED'S NUTS ARE AVAILABLE IN THE FOLLOWING SIZES AND MATERIALS:

See Section 2 for Dimensions

ACORN NUTS

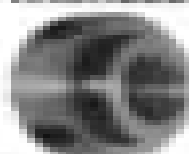


Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

ACORN NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

STAINLESS STEEL HEAT TREATED WITH BLACK OXIDE FINISH

KNURLED LOCK NUTS



Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

See Section 2 for Dimensions

STAINLESS STEEL HEAT TREATED BLACK OXIDE

KNURLED LOCK NUT	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875

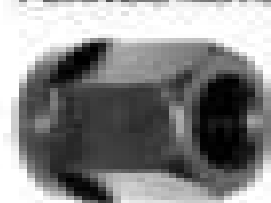
COUPLING NUTS



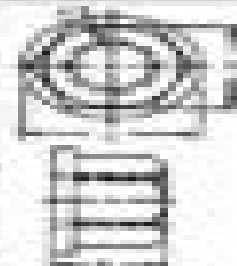
Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex

COUPLING NUT	A	B	C
1/2-13	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375
1-18	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125
2-24	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625
3-30	2.875	2.875	2.875

FLANGE NUTS

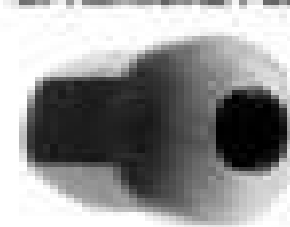


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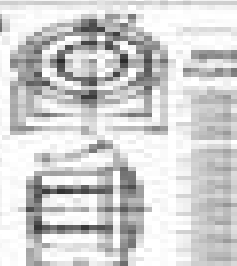


FLANGE NUT	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875

SPHERICAL FLANGE NUTS



Standard Size
Standard Thread
Standard Hex
Standard Hex
Standard Hex
Standard Hex



SPHERICAL FLANGE NUT	A	B	C	D	E	F	G	H	I	J	K	L	M	N	O	P	Q	R	S	T	U	V	W	X	Y	Z
1/2-13	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125	1.125
3/4-16	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375	1.375
1-18	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625	1.625
1 1/4-20	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875	1.875
1 1/2-22	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125	2.125
2-24	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375	2.375
2 1/2-28	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625	2.625
3-30	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875	2.875

Onity Ht 24 Lock Technical Service Manual

Scott C. Dulebohn



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Table of Contents Onity Ht 24 Lock Technical Service Manual

1. Understanding the eBook Onity Ht 24 Lock Technical Service Manual
 - The Rise of Digital Reading Onity Ht 24 Lock Technical Service Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Onity Ht 24 Lock Technical Service Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Onity Ht 24 Lock Technical Service Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Onity Ht 24 Lock Technical Service Manual
 - Personalized Recommendations
 - Onity Ht 24 Lock Technical Service Manual User Reviews and Ratings
 - Onity Ht 24 Lock Technical Service Manual and Bestseller Lists
5. Accessing Onity Ht 24 Lock Technical Service Manual Free and Paid eBooks

- Onity Ht 24 Lock Technical Service Manual Public Domain eBooks
- Onity Ht 24 Lock Technical Service Manual eBook Subscription Services
- Onity Ht 24 Lock Technical Service Manual Budget-Friendly Options
- 6. Navigating Onity Ht 24 Lock Technical Service Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Onity Ht 24 Lock Technical Service Manual Compatibility with Devices
 - Onity Ht 24 Lock Technical Service Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Onity Ht 24 Lock Technical Service Manual
 - Highlighting and Note-Taking Onity Ht 24 Lock Technical Service Manual
 - Interactive Elements Onity Ht 24 Lock Technical Service Manual
- 8. Staying Engaged with Onity Ht 24 Lock Technical Service Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Onity Ht 24 Lock Technical Service Manual
- 9. Balancing eBooks and Physical Books Onity Ht 24 Lock Technical Service Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Onity Ht 24 Lock Technical Service Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Onity Ht 24 Lock Technical Service Manual
 - Setting Reading Goals Onity Ht 24 Lock Technical Service Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Onity Ht 24 Lock Technical Service Manual
 - Fact-Checking eBook Content of Onity Ht 24 Lock Technical Service Manual
 - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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