# Maintenance Schedule

Refer to the compressor technical manual for step by step instructions on how to complete the maintenance on the new compressor. We offer complete maintenance kits for each compressor's scheduled maintenance interval.

	1-250	INTERVAL (Operating Hours)														
		50 After Commissioning	SO After Major Overhauf	At Least Souty 8 < 1,000 / Year	1,000	5,000	7000	90079	\$600	6003	7,000	60078	1,000	10,000	11,000	12,000 - Major Overhaul
MAINTENANCE	Check Scrowed Connections	0	0													
	Oil Change (Refer to Oil Manual)	0		0		- 0		-0	-	п.	- 0	- 13	0		-	-
	Air Filter Certridge Replacement (Not Required on Gas. Compressors)			0		D		0	п	п	0	0			0	п
	Check Valves		1 0				5 3	0					1 1			
	Check Poton Rings									- D						D.
	Replace Piston Pirs and Piston Pin Bearings									D						0
	Replacing valves	1 T														
	Check Pistons and Cylinders	16														(D)
	Check Orise Bearings			12												.0
	Check Coupling									.0						0
	Grease E-Motor Bearings (Confirm with E-Motor Manufacturor)															п
	Clean Condensate Separator (M Equipped)					0		0			- 0				-0	п.

<sup>\*\*</sup>All Sauer Compressors USA units require a 50 hour break-In oil change to be completed\*\*

# <u>Air Compressor Maintenance Guide</u>

**RD Boyd** 



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