# **Maintenance Schedule**

Refer to the compressor technical manual for step by step instructions on how to complete the maintenance on the new compressor. We offer complete maintenance kits for each compressor's scheduled maintenance interval.

	-1	INTERVAL (Operating Hours)														
		30 After Commissioning	50 After Major Overhaul	At Least Yearly II < 1,000 / Year	1000	2,000	1,000	6007)	5005	900'9	7,000	\$700	9,000	10,000	11,000	12,000 - Major Overhauf
MAINTENANCE	Check Screwed Connections	0	0													
	Oil Change (Refer to Oil Manual)	0	0			0		-0		D			D		0	
	Air Filter Cartnidge Replacement (Not Required on Gas Compressors)			0	0	0	0	.0	0	П	0	а	0	0	0	
	Check Valves					. 0	2 2			D		0				
	Check Piston Rings									-0						
	Replace Piston Pires and Piston Pire Bearings	110			1 13		2.3			D					1 3	D
	Replacing valves						4 5									- 13
	Check Pistons and Cylinders															
	Check Drive Bearings						1 2								10	- 10
	Check Coupling						9 4			D.					1 1	
	Grease E-Motor Bearings (Confirm with E-Motor Manufacturer)															0
	Clean Condensate Separator (if Equipped)			0		0	0	0.0	0						0	

<sup>\*\*</sup>All Sauer Compressors USA units require a 50 hour break-In oil change to be completed\*\*

# **Air Compressor Maintenance Manual**

**Liying Dong** 

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