

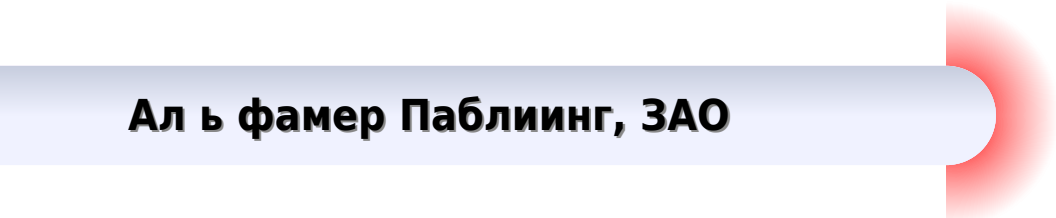


|     |                            |
|-----|----------------------------|
| (1) | Main Motor Converter Alarm |
| (2) | Fault                      |

| Fault code | Cause                                                                                              | Actions                                                                                                                                                                |
|------------|----------------------------------------------------------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| 1          | Overcurrent                                                                                        | Contact Atlas Copco                                                                                                                                                    |
| 2          | Ground fault                                                                                       | Contact Atlas Copco                                                                                                                                                    |
|            | Too high voltage. The voltage on the converter is above the specifications.                        | Check the supply voltage<br>Contact Atlas Copco.                                                                                                                       |
| 3          | Too low voltage. The voltage on the converter is below the specifications.<br>Power quality faults | Check the supply voltage<br>Contact Atlas Copco                                                                                                                        |
| 4          | Drive overload                                                                                     | Check for loose wiring/wiring errors<br>Check supply voltage during start up<br>Check fuses transformer (200V, 230V, 500V and 575V units only)<br>Contact Atlas Copco  |
| 8          | Converter overheating (heat sink)                                                                  | Check the ambient temperature<br>Check the cubicle cooling<br>Check airflow around drive<br>Check cooling fan and cooler contamination<br>Contact Atlas Copco          |
| 256        | Hardware fault                                                                                     | Contact Atlas Copco                                                                                                                                                    |
| 512        | Motor overload                                                                                     | Contact Atlas Copco                                                                                                                                                    |
|            | Drive overload                                                                                     | Contact Atlas Copco                                                                                                                                                    |
|            | Over-torque detection                                                                              | Contact Atlas Copco                                                                                                                                                    |
|            | Under-torque detection                                                                             | Contact Atlas Copco                                                                                                                                                    |
| 1024       | Over-speed                                                                                         | Contact Atlas Copco                                                                                                                                                    |
|            | Safe torque off                                                                                    | Check for loose wiring at inverter - <b>Push emergency stop button</b><br>Check temperature switch                                                                     |
| 8192       | Output phase loss                                                                                  | Contact Atlas Copco                                                                                                                                                    |
|            | Input phase loss                                                                                   | Check supply voltage<br>Check for loose wiring/wiring errors<br>Check supply voltage during start-up<br>Check fuses transformer (200V, 230V, 500V and 575V units only) |
| 16384      | Communication error                                                                                | Contact Atlas Copco                                                                                                                                                    |

# Atlas Copco Generator Fault Codes

**Ал ь фамер Паблинг, ЗАО**



**Atlas Copco Generator Fault Codes:**

Atlas Copco Manual Atlas Copco AB.,1993  
*Codes Manual* Ал ь фамер Паблиннг, ЗАО,

**Atlas Copco Manual** Atlas Copco MCT AB.,1978

*Diagnostic Fault*

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