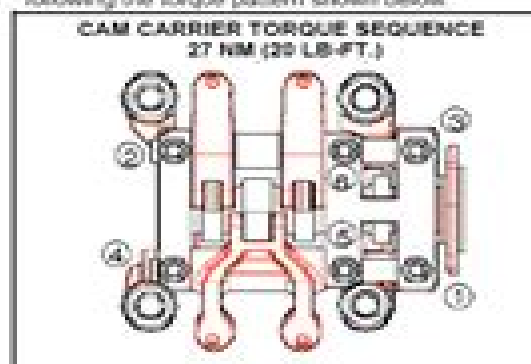


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CYLINDER HEAD & VALVE TRAIN

8. Tighten the nuts in a cross pattern 1/2 turn at a time until rocker assembly is seated.
9. Torque rocker arm carrier to specification in 3 steps following the torque pattern shown below.



10. Rotate cams back and forth slightly to verify free rotation. Allow sufficient time (up to 3-4 minutes) for lifters to bleed down before performing this inspection.

CAMSHAFT TIMING - REAR CYLINDER

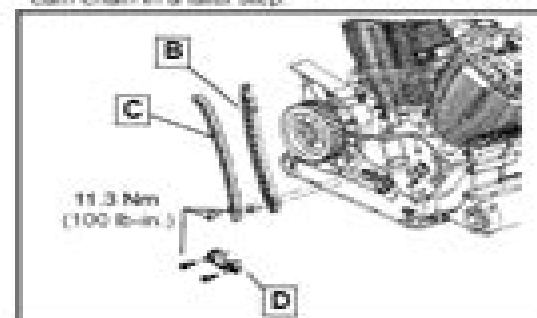
NOTE: Rear cam chain must be installed first, and rear cam must be timed first.

1. Rotate crankshaft clockwise to TDC (rear cylinder). Hold crankshaft at rear TDC by inserting an 8 mm (or 5/16") locating pin through crankcase hole (A) into crankshaft.



CAMSHAFT CHAIN GUIDE INSTALLATION

1. Install rear cylinder cam chain guide (B), inserting pins on upper end of blade into recess in cylinder head. Install chain tensioner blade (C).
2. Lower guide (D) will be installed after the front cylinder cam chain in a later step.



3. Torque fasteners to 11.3 Nm (100 lb-in.).
4. Place cam chain around rear camshaft sprocket and lower it down between cam chain guide and tensioner blade.



5. Loop chain around the innermost sprocket.

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