

no3 specification model) == (ENGINE) == 1B-1 Engine Mechanical (BHK) Euro3 specification and Euro2 specification) == 1B-1

Update Date : 2017-02-23 Print Date : 2022-07-21

# 1B-14 Engine Mechanical (BHK) Euro3 specification and Euro2 specification)

- 1. Tighten the supply pump with the nut and bolt.

Tightening torque	
Nut (10)	20 N·m (2.0 kg-m/15 ft·lb)
Nut (2)	16 N·m (1.7 kg-m/12 ft·lb)
Bolt (2)	17 N·m (1.8 kg-m/13 ft·lb)
Bolt (3)	12 N·m (1.2 kg-m/9 ft·lb)



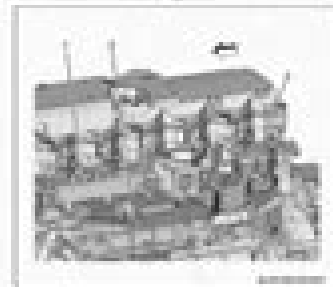
- Legend
1. Supply pump
  2. Bracket
  3. Gear
  4. Nut
  5. Bolt
  6. O-Ring
  7. Crank
  8. Nut
  9. Bolt
  10. Bolt
  11. Bolt

- Check once again that the timing mark (green standard) line alignment mark is aligned to 0°, and that the timing pump gear alignment mark is aligned.
- If the marks are not aligned, reassemble the parts.
- After checking the timing, attach the cap to the fuel pump housing.

- 10. Attach the oil cover (7). Refer to "Cylinder Head".



- 11. Attach the oil cover spacer.



- Legend
1. Oil cover
  2. Oil cover spacer
  3. Oil pump

- 12. Attach the inlet pipe and the intake throttle.

Tightening torque	
Inlet pipe	20 N·m (2.0 kg-m/15 ft·lb)
Intake pressure sensor	3 N·m (0.3 kg-m/2.7 ft·lb)
Intake throttle	20 N·m (2.0 kg-m/15 ft·lb)

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# Engine Mechanical (BHK) Euro3 specification and Euro2 specification) 1B-15



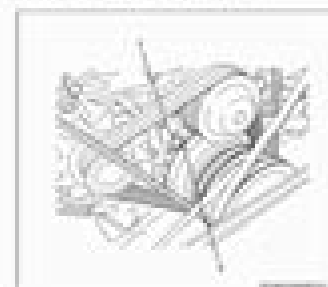
- Legend
1. O-ring
  2. Oil filter
  3. Bolt
  4. Bracket

- Tighten the two parts of the oil filter strain.

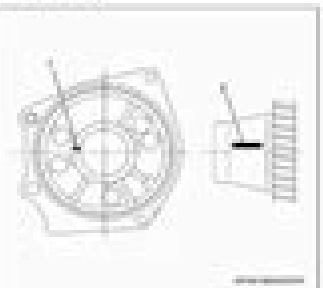
Tightening torque: 20 N·m (2.0 kg-m/15 ft·lb)

- 1. Attach the supply pump, the gear and the bracket together to the cylinder block.
- Rotate the engine forward, and line up the pointer position (1) with the 0° mark (2) on the perimeter of the crank.

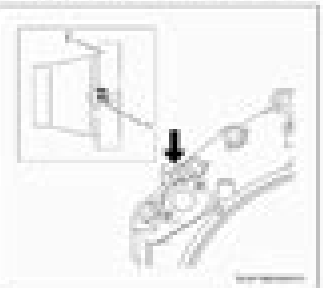
NOTE  
Check that the #1 cylinder is in the top.



- Before assembling the supply pump, line up the alignment marks (1) on the gear (2) and bracket (3).



- Insert the supply pump horizontally into the cylinder block.
- When locking at the gear (2) on a vertical surface from the sensor hole (1) on the upper of the fuel pump housing, check that the white paint alignment marks can be seen as in the illustration below.



# 1986 Isuzu Truck Workshop Manuals

**H Kauffman**



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