

## TORQUE VALUES

## ENGINE

ITEM	Q'ty	THREAD DIA. mm	TORQUE N-m (kg-m, ft-lb)	REMARKS
Oil drain bolt	1	14	32-38 (3.2-3.8, 23-27)	Apply 3-BOND sealant to the threads
Oil filter bolt	1	20	29-31 (2.9-3.1, 21-23)	
Oil pressure switch	1	—	15-20 (1.5-2.0, 11-14)	
Balancer stopper plate nut	8 mm	8	20-25 (2.0-2.5, 14-18)	
	10 mm	10	30-35 (3.0-3.5, 22-25)	
Valve adjuster lock nut	6	6	22-26 (2.2-2.6, 16-19)	
Cylinder head cover bolt	2	6	8-12 (0.8-1.2, 6-9)	
Cylinder head bolt	8	10	30-36 (3.0-3.6, 22-26)	
Cam sprocket bolt	2	7	18-20 (1.8-2.0, 13-14)	
Clutch lock nut	1	20	55-60 (5.5-6.0, 40-43)	
Primary drive gear bolt	1	12	46-50 (4.6-5.0, 33-36)	
Flywheel bolt	1	12	110-130 (11.0-13.0, 80-94)	
Crankcase bolt	6 mm	6	10-14 (1.0-1.4, 7-10)	
	8 mm	8	22-28 (2.2-2.8, 16-20)	
Connecting rod bearing cap nut	4	8	25-29 (2.5-2.9, 18-21)	Apply thread lock agent to the threads
Crankshaft bearing holder bolt	6	10	30-37 (3.0-3.7, 22-27)	
Starter clutch socket bolt	3	8	33-37 (3.3-3.7, 24-27)	
Gearshift pedal arm bolt	1	6	10-14 (1.0-1.4, 7-10)	
Exhaust pipe joint nut	4	6	12-16 (1.2-1.6, 9-12)	

## FRAME

ITEM	Q'ty	THREAD DIA. mm	TORQUE N-m (kg-m, ft-lb)	REMARKS
Fuel cup	1		3-5 (0.3-0.5, 2-4)	Apply thread lock agent to the threads
Front engine mounting bolt	1	12	60-70 (6.0-7.0, 43-51)	
Rear engine mounting bolt	2	12	60-70 (6.0-7.0, 43-51)	
Upper engine mounting bolt	1	10	35-45 (3.5-4.5, 25-33)	
Engine mounting bracket bolt	8	8	24-30 (2.4-3.0, 17-22)	
Rear exhaust pipe band bolt	1	8	24-30 (2.4-3.0, 17-22)	
Rear brake pedal arm bolt	1	8	24-30 (2.4-3.0, 17-22)	
Front brake master cylinder holder bolt	2	6	10-14 (1.0-1.4, 7-10)	
Front axle nut	1	12	55-65 (5.5-6.5, 40-47)	
Front axle holder nut	2	8	18-25 (1.8-2.5, 13-18)	
Fork piston socket bolt	2	8	15-25 (1.5-2.5, 11-18)	
Fork top pinch bolt	2	7	9-13 (0.9-1.3, 7-9)	
Fork bottom pinch bolt	2	10	45-55 (4.5-5.5, 33-40)	
Fork tube cap	2	31	15-30 (1.5-3.0, 11-22)	
Steering bearing adjustment nut	1	26	23-27 (2.3-2.7, 17-20)	Apply thread lock agent to the threads
Steering stem nut	1	26	50-120 (9.0-12.0, 65-87)	
Brake caliper bracket bolt	2	8	20-30 (2.0-3.0, 14-22)	
Front brake disc bolt	8	8	37-43 (3.7-4.3, 27-31)	
Rear brake torque link nut	2	8	18-25 (1.8-2.5, 13-18)	
Rear axle nut	1	16	80-100 (8.0-10.0, 58-72)	Apply thread lock agent to the threads
Rear shock absorber damper lock nut	2		30-45 (3.0-4.5, 22-33)	
Rear shock absorber mounting bolt				
Upper	2	8	24-30 (2.4-3.0, 17-22)	
Lower	2	10	30-40 (3.0-4.0, 22-29)	
Swingarm pivot bolt	1	14	60-70 (6.0-7.0, 43-51)	
Final driven sprocket nut	5	10	60-70 (6.0-7.0, 43-51)	
Rear shock absorber upper mount	2	14	100-120 (10.0-12.0, 72-87)	
Spoke nipple			7-11 (0.7-1.1, 5-8)	

# 1986 1987 Honda Rebel Cmx450 450 Service Repair Manual

**Clymer Publications**



## **1986 1987 Honda Rebel Cmx450 450 Service Repair Manual:**

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